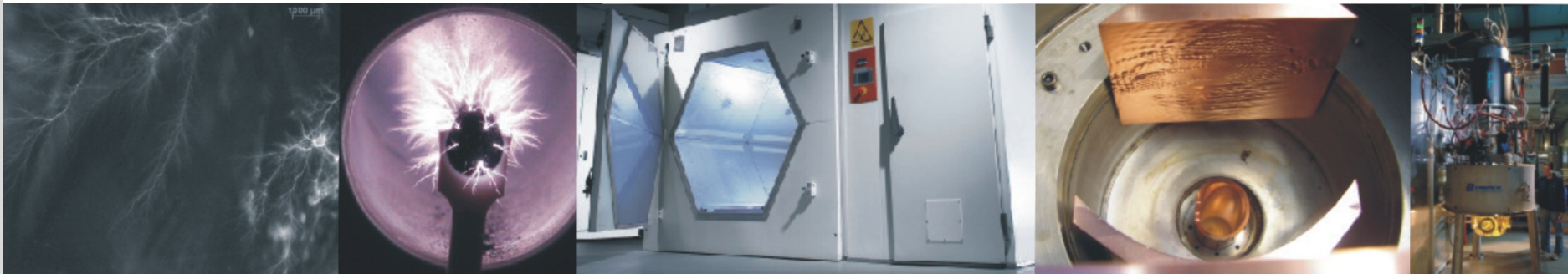


High Power CW Gyrotron Development at KIT: Current Status and Future Prospects

S. Illy, K.A. Avramidis, B. Ell, G. Gantenbein, Z. Ioannidis, J. Jin, L. Krier, A. Marek, I.Gr. Pagonakis, S. Stanculovic, T. Ruess, T. Rzesnicki, M. Thumm, C. Wu, and J. Jelonnek

Presented at the 7th ITG-IVEW 2020

Institute for Pulsed Power and Microwave Technology (IHM), Karlsruhe Institute of Technology, Karlsruhe, Germany



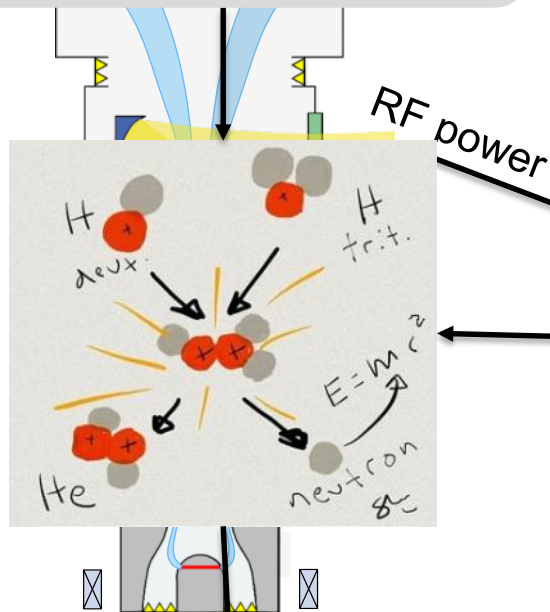


Outline

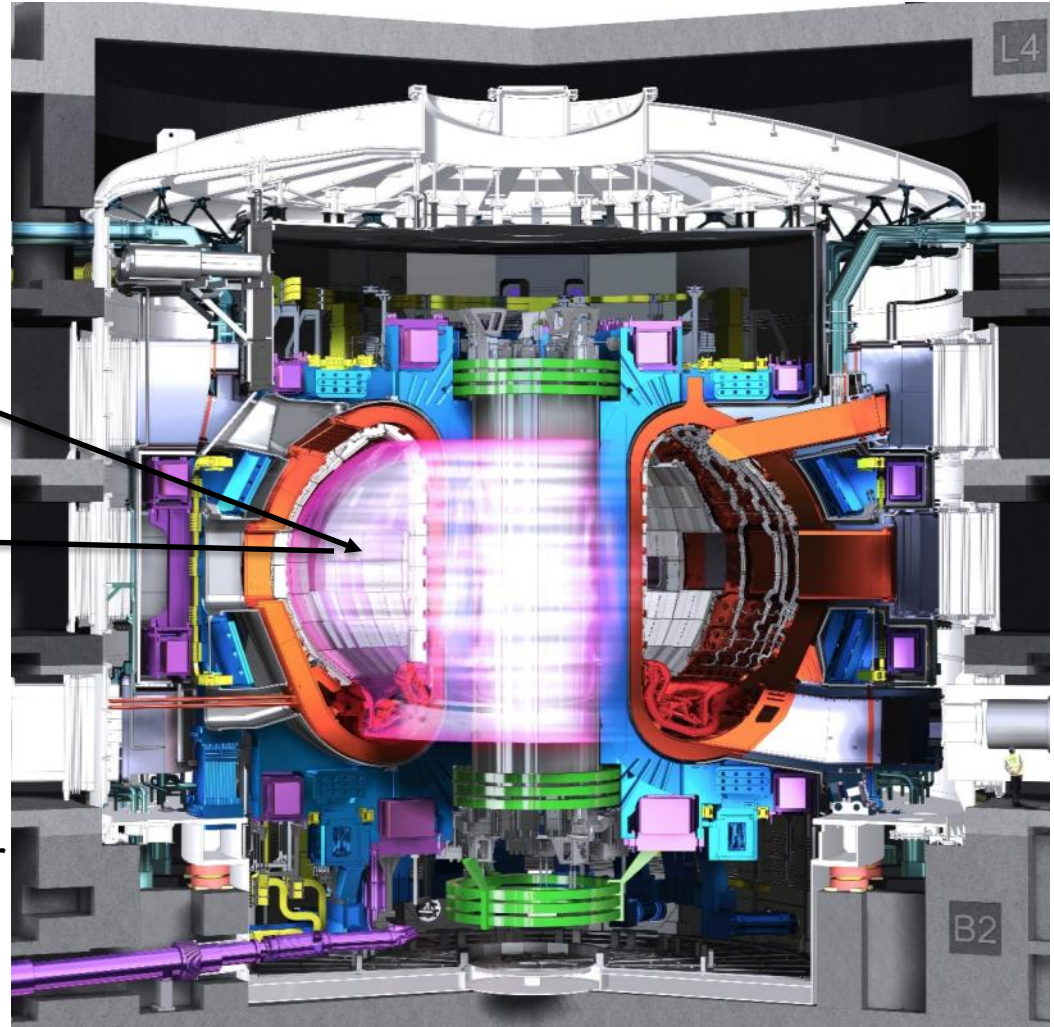
- Introduction
- Overview of components
- Principles of gyrotron interaction
- Main conceptual and technical challenges
- Gyrotron development at KIT
- Conclusion & Outlook

Introduction: Nuclear Fusion

Nuclear fusion: clean and steady state energy for next generations.



Gyrotrons are used as high power microwave sources. **Temperature:** 100-200 million °C (ECRH).

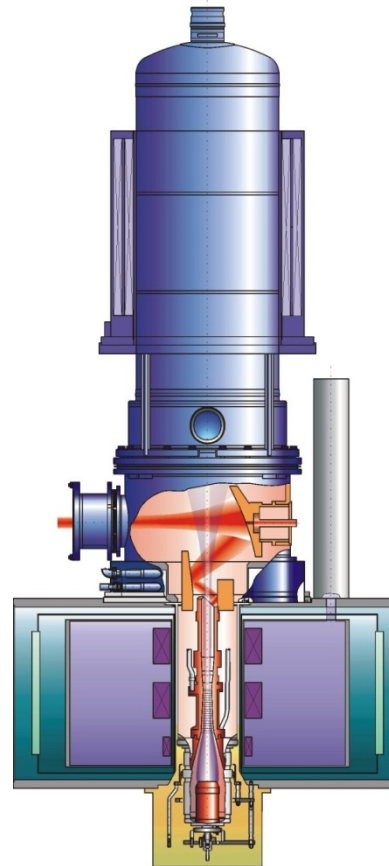
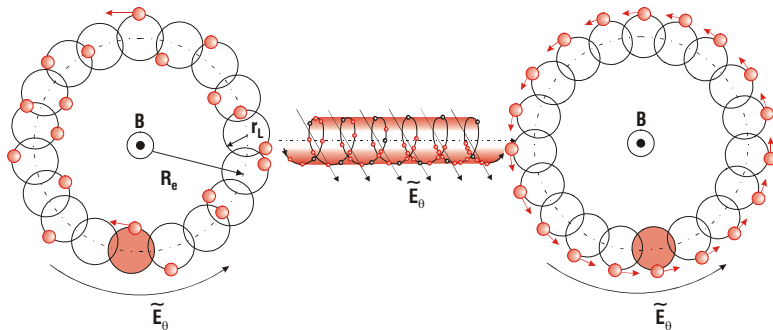


Introduction: Electron Cyclotron Resonance Heating (ECRH) and Current Drive

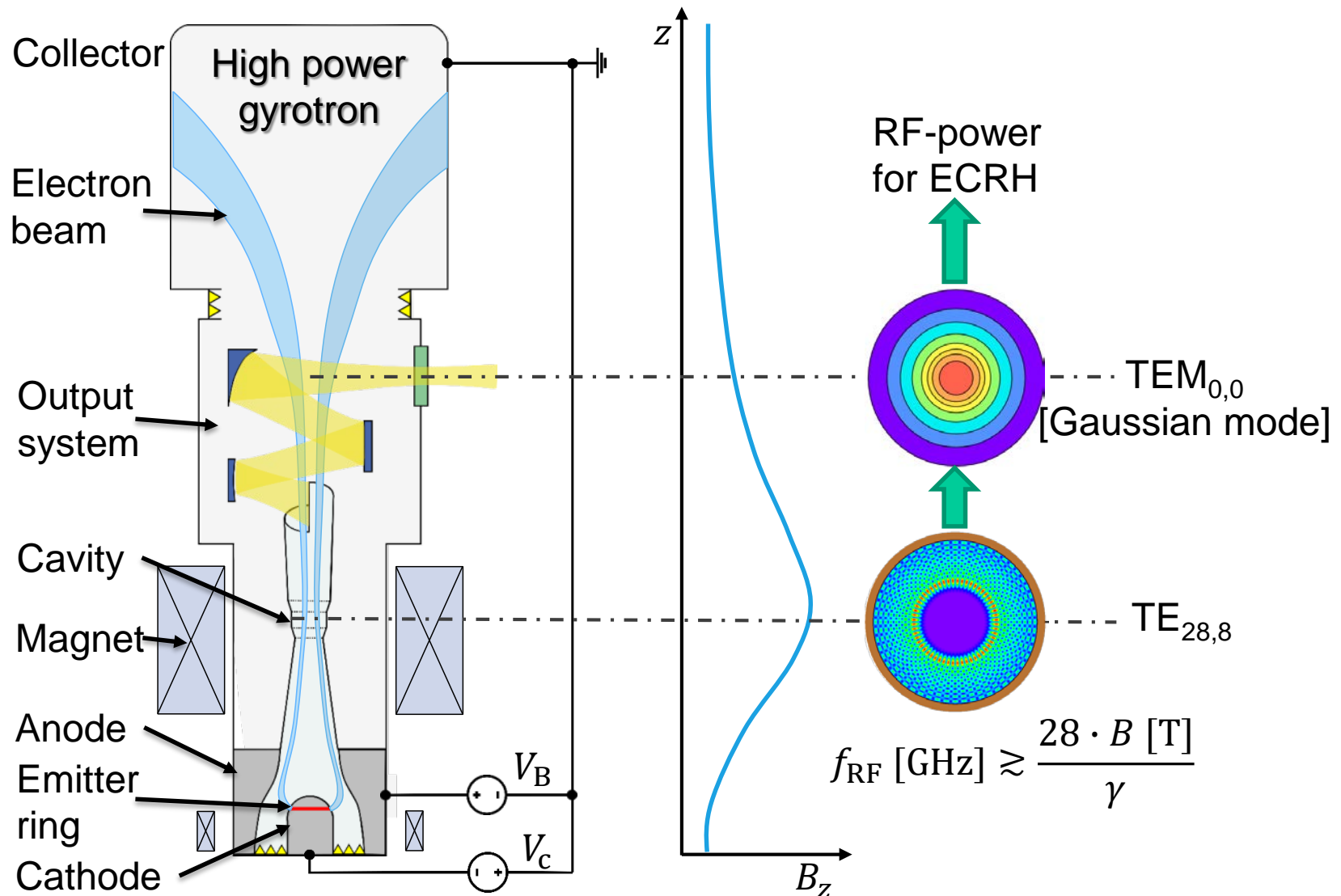
- In ECRH, a resonance between the electrons and RF waves is exploited.
- High-power mm-waves propagate through the plasma, power is deposited at the resonance location (energy-transfer to electrons). Electrons indirectly heat the ions, increasing the overall temperature of the bulk plasma.
- Advantages:
 - RF sources installed quite far from torus
 - Relatively small ports are needed
 - No antenna structures close to plasma edge
 - Good coupling, different inner regions of the plasma can be accessed
- Scenarios for plasma stabilization & current drive are possible.
- **Prominent example (under KIT responsibility):**
10 MW ECRH system of the Wendelstein 7X stellarator at IPP Greifswald

The Gyrotron – a Powerful mm-Wave Source

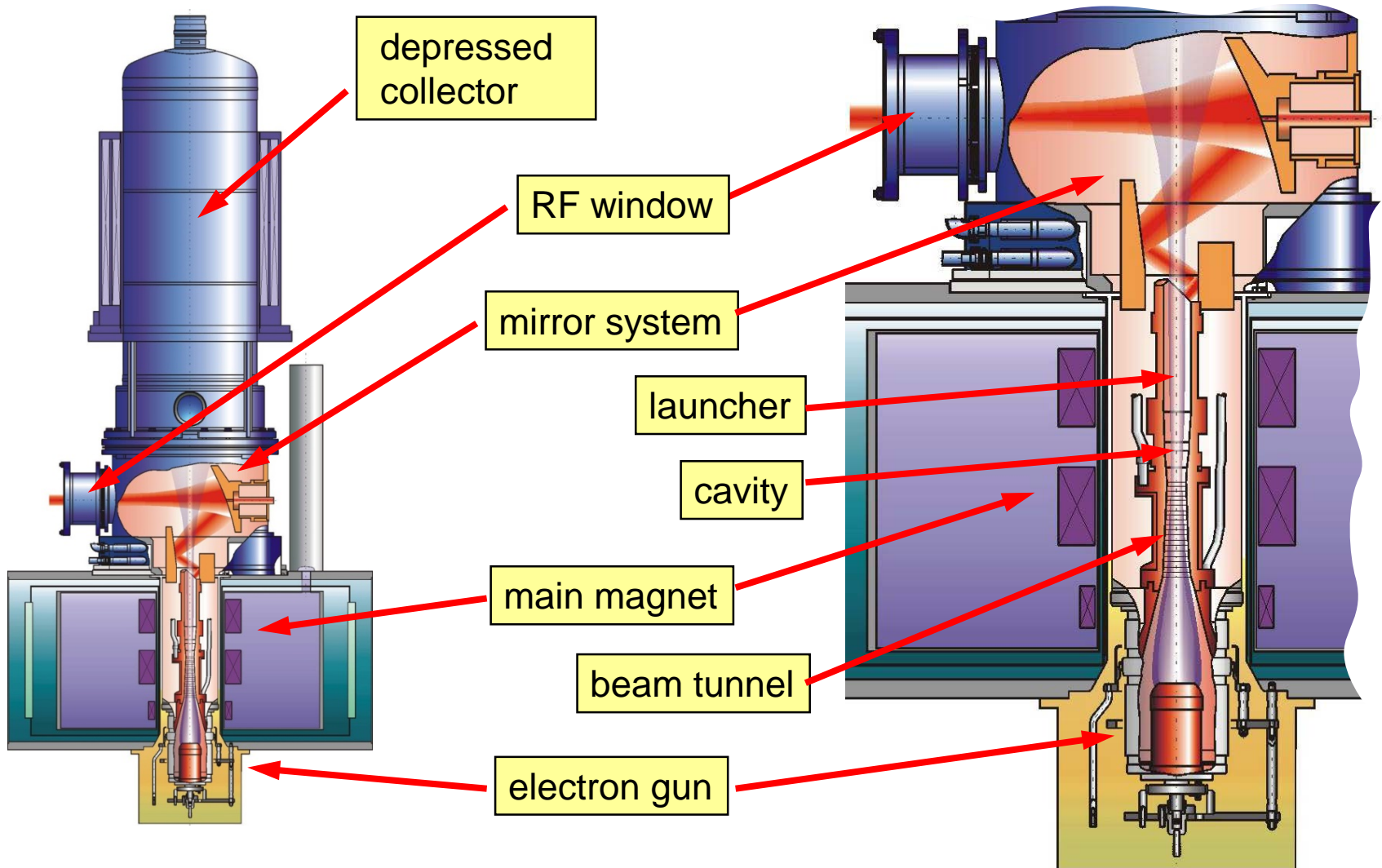
- Vacuum electron tube in a strong magnet
- Up to 2 MW RF power at frequencies of 70 ~ 170 GHz
- Efficiency: currently ~ 50 %
- „Gyrotron“ = „gyrating electron“



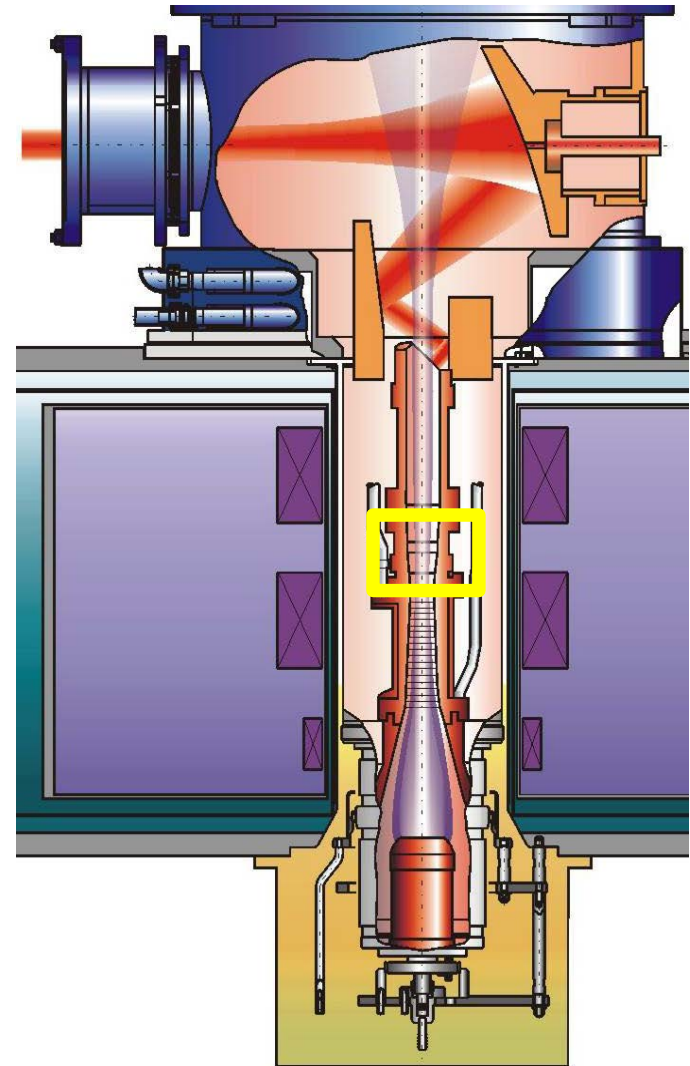
Introduction: High Power Gyrotrons



The Gyrotron – Overview of Components



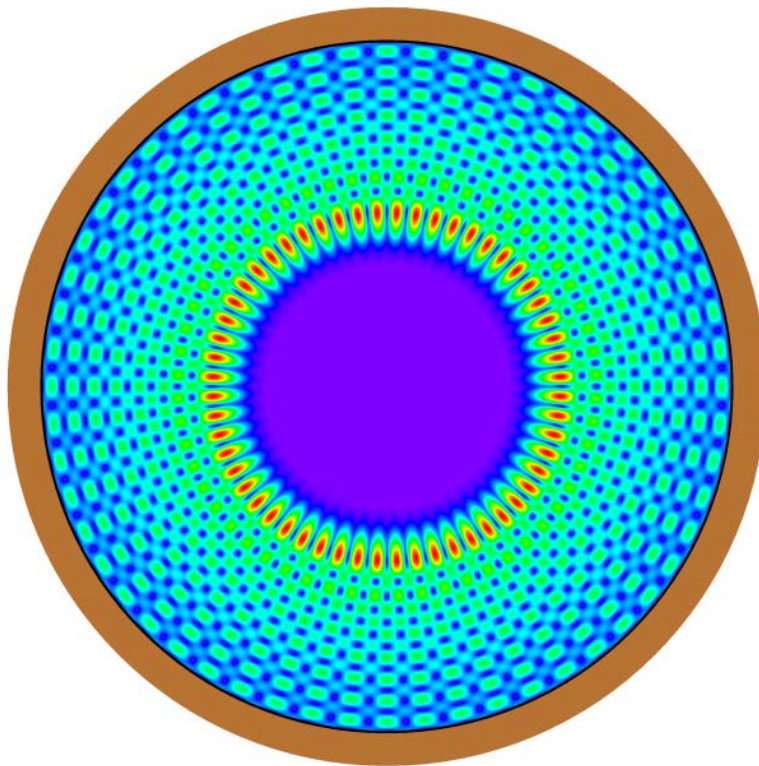
The Gyrotron Cavity



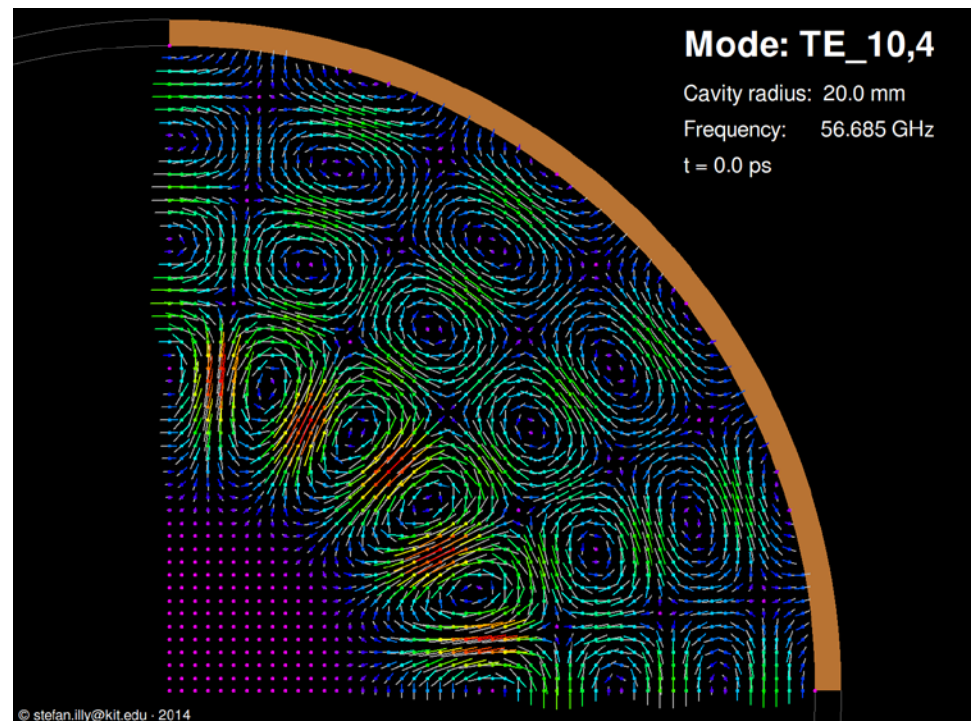
Electromagnetic wave modes in cylindrical waveguides

Standing wave, azimuthal: sine function (periodic pattern)
radial: Bessel functions

TE_{28,8} Mode (abs. value of E-field)



TE_{10,4} Mode (vector representation)



Number of propagating modes: $N \propto (D/\lambda_0)^2$ (with D : Diameter, λ_0 : free space wavelength)

Electron-Cyclotron-Interaction

relativistic
cyclotron frequency

$$\Omega_c = \frac{eB}{m_e \gamma}$$

$$\approx 2\pi \frac{28\text{GHz} \cdot B/\text{T}}{\gamma}$$

relativistic factor

$$\gamma = \frac{1}{\sqrt{1 - (v/c)^2}}$$

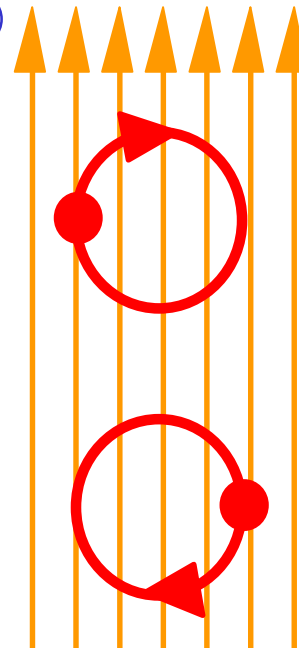
$$\approx 1 + \frac{W_{kin}}{511\text{keV}}$$

high frequency field with
(angular) frequency ω_{rf}

magnetic field $\mathbf{B} \otimes$

Deceleration
electron loses
energy
→ γ decreases

Acceleration
electron gains
energy
→ γ increases



$$\omega_{rf} > \Omega_c$$

$$\Omega_c \uparrow \quad \Delta\lambda \downarrow$$

$$\Omega_c \downarrow \quad \Delta\lambda \uparrow$$

$$\omega_{rf} < \Omega_c$$

$$\Omega_c \uparrow \quad \Delta\lambda \uparrow$$

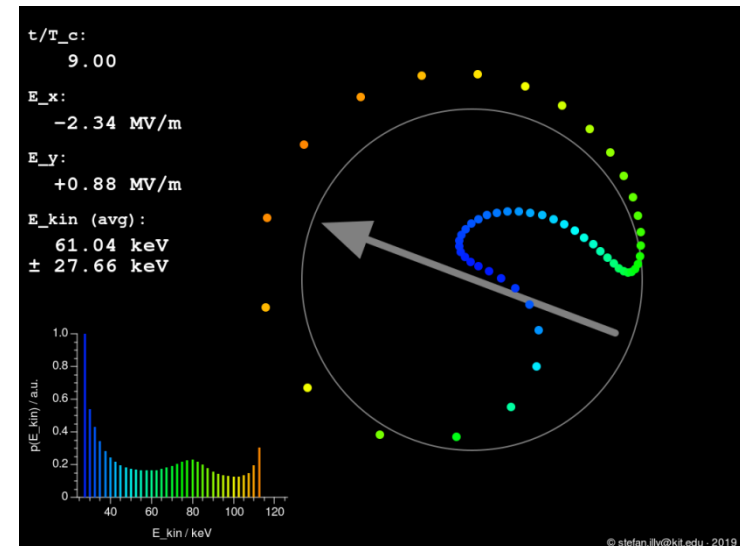
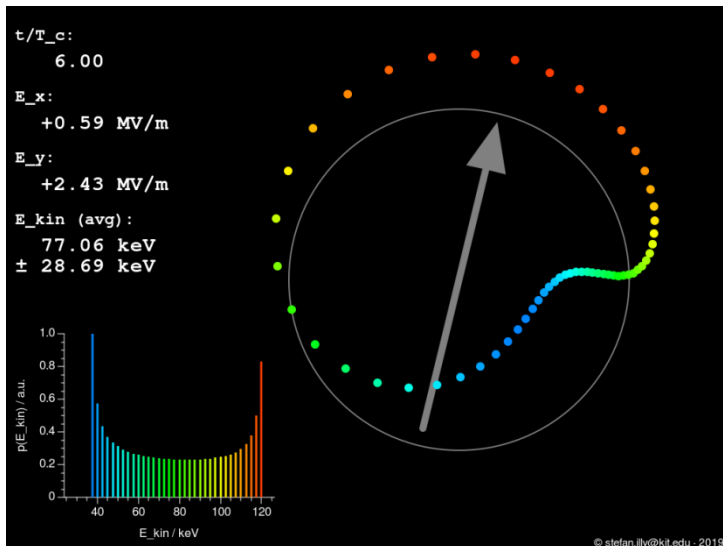
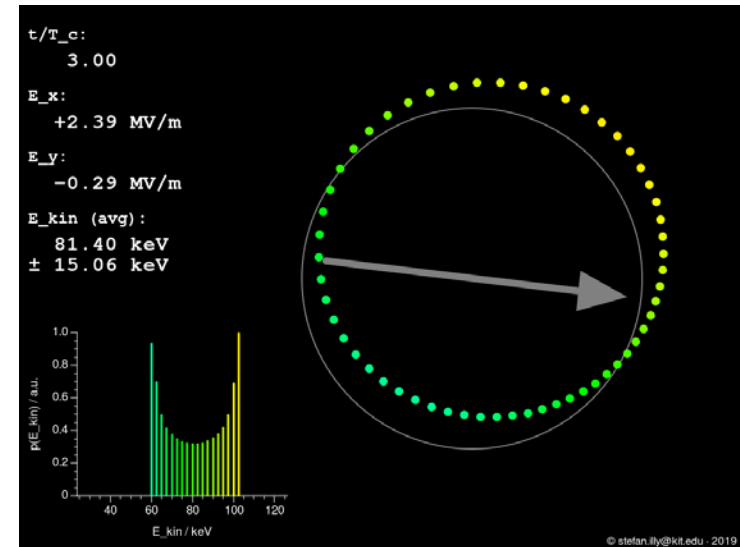
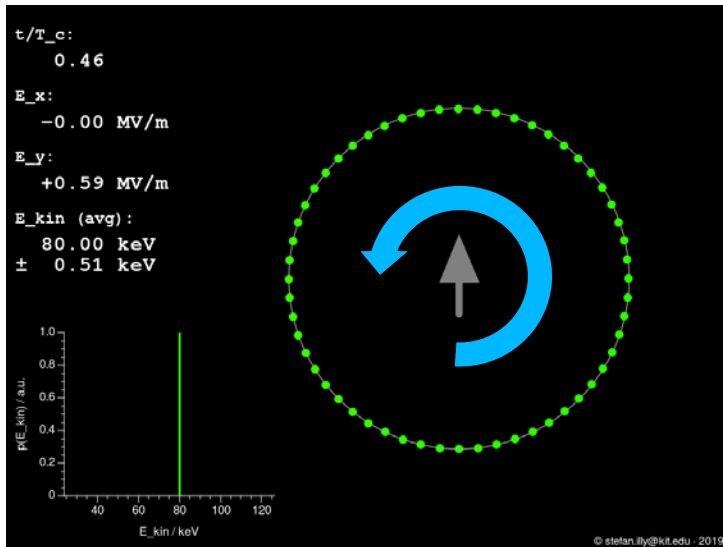
$$\Omega_c \downarrow \quad \Delta\lambda \downarrow$$

Principle of the electron-cyclotron-interaction: When ω_{rf} is slightly higher than Ω_c , electrons remain longer in the phase position where they lose energy, because the change of phase per cycle decreases in this position ($\Delta\lambda$).

The electron-cyclotron-interaction is a relativistic effect!

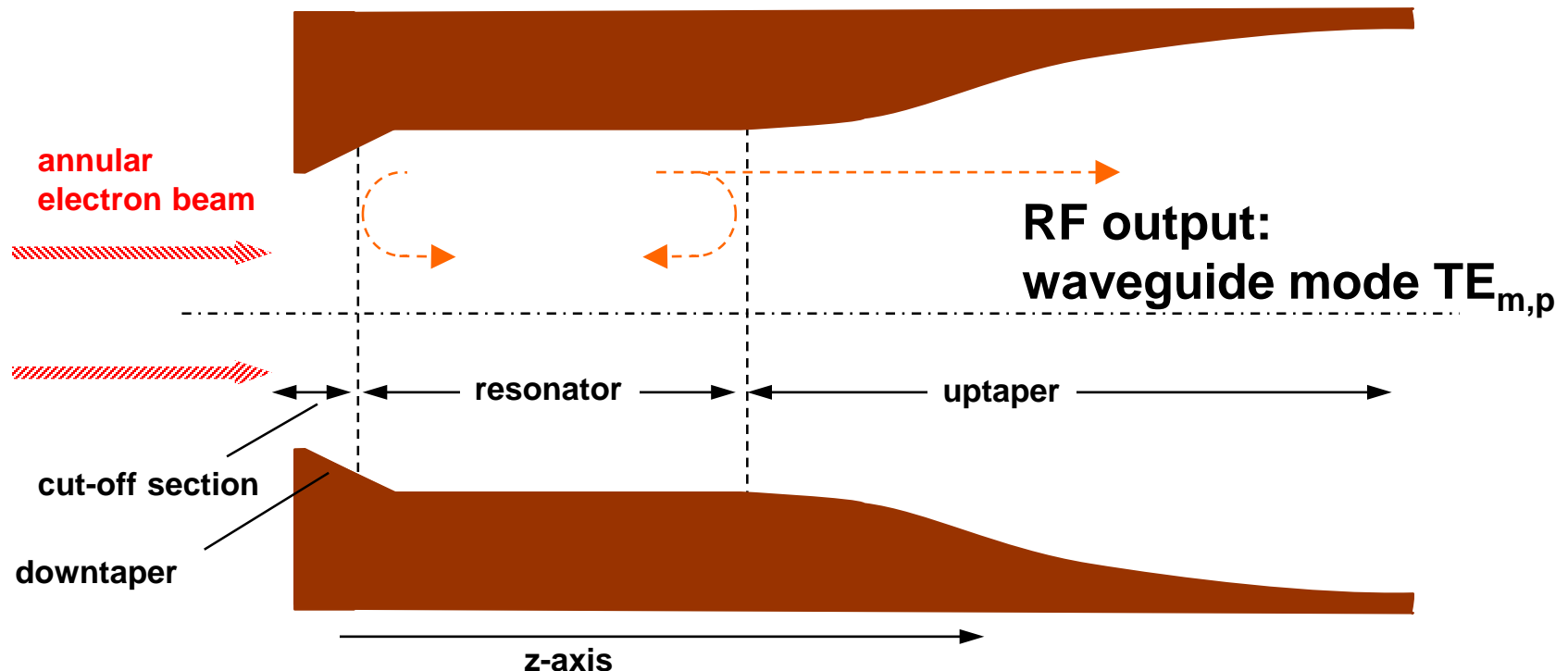
Gyrotron Cavity:

Bunching of Gyrating Electron Beam in Rotating Electric Field



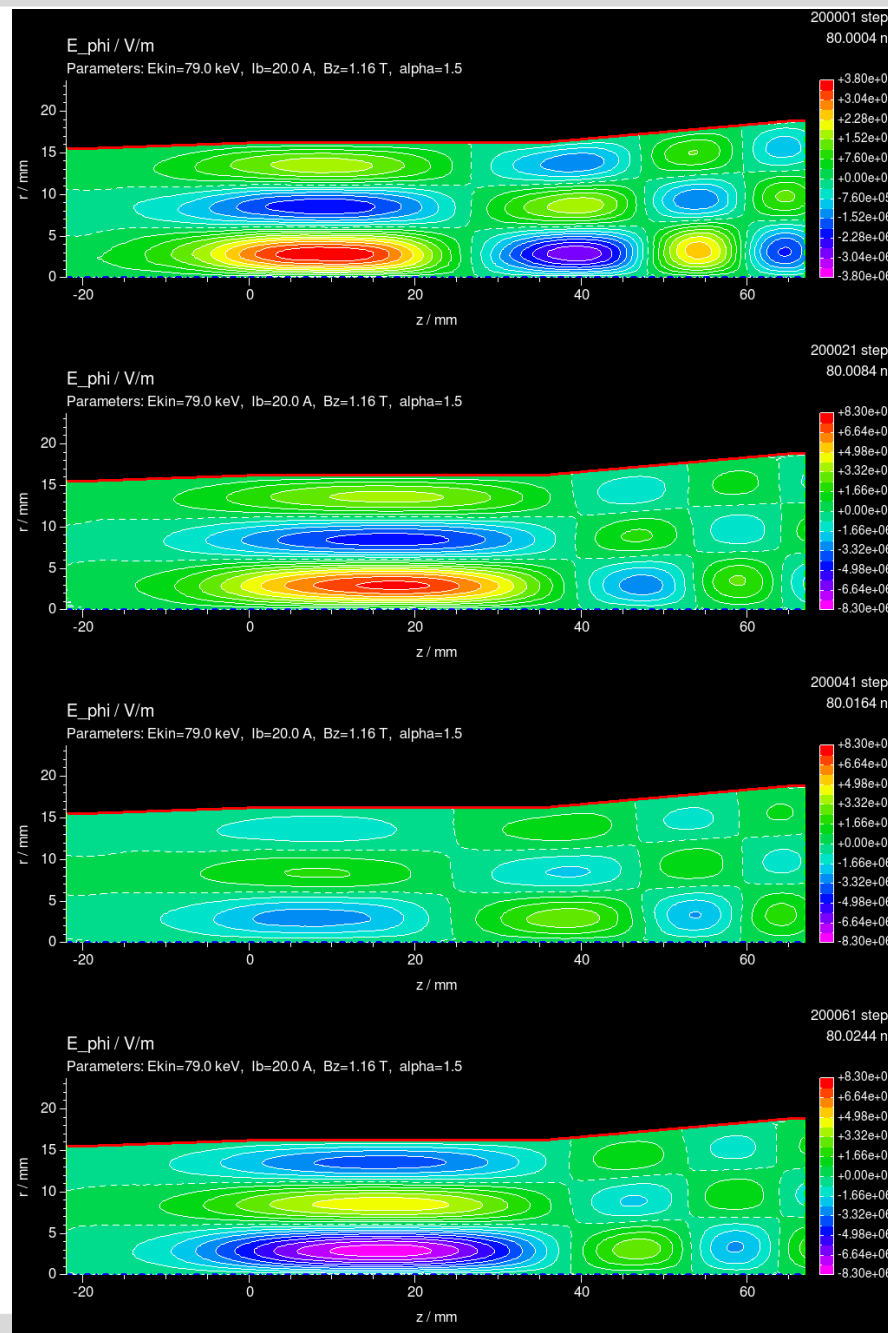
Resonator (Cavity)

- Open waveguide resonator (hollow waveguide or coaxial)
- Downtaper at the electron entrance to minimize RF power traveling towards the gun: The operating mode is reflected.
- Non-linear uptaper at the exit to increase the diameter.



2D PIC Simulation of the gyrotron interaction

(TE_{0,3} mode,
electron beam
placed at the first
radial maximum)



- Higher frequency (> 200 GHz) at high power (1.5 MW and above):
 - Needs very high order modes \rightarrow problems with mode concurrency, mechanical tolerances & alignment, enhanced demand on electron gun
 - KIT concept: coaxial-cavity gyrotron, longitudinally corrugated insert suppresses critical neighboring modes;
Example: 2 MW, 170 GHz $TE_{34,19}$ coaxial-cavity gyrotron
- Most critical thermomechanical challenges:
 - Resonator (≈ 2 kW/cm² peak loading, risk of plastic deformation / damage)
 \rightarrow studies are ongoing to enhance the cooling capabilities
 - Collector (≥ 5 kW/cm² instantaneous peak loading)
 \rightarrow sweeping of the electron beam is required (but: fatigue problems!)

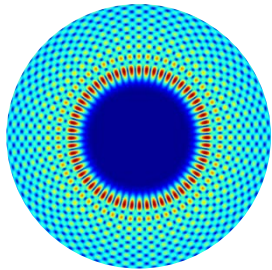
Main Conceptual & Technical Challenges (II)

- Multi-Frequency Operation:
 - Needs compatible operation modes
 - Quasi-optical output system must be capable to convert different modes
 - Diamond output window must match the different frequencies
(→ Brewster window, demonstrated at KIT)
- Enhancing overall efficiency (to values above 60%)
 - → Use a multi-stage depressed collector (MDC) to recover electron energy

KIT Fusion Gyrotron Family

Past – Present – Future

W7-X, Greifswald



$TE_{28,8}$

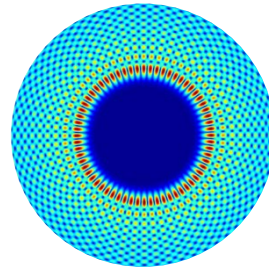


Operating frequency	140 GHz
RF output power	1 MW (1800 s)
Overall efficiency	<50 %

In Operation

Upgrade to 1.5 MW in Progress

ITER, Cadarache



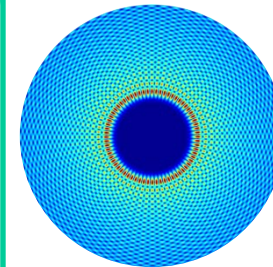
$TE_{32,9}$



170 GHz
1 MW (3600 s)
50 %

Final development phase

DEMO (EUROfusion)



$TE_{34,19}$



170/204/(238) GHz
2 MW (CW)
Target: >60 %

Research phase

KIT Gyrotron Development for W7-X

ECRH System for W7-X



Additional W7-X series tube (SN8)

$P_{RF} = 960 \text{ kW}$, $\eta = 44 \%$



Launcher



Quasi-optical transmission



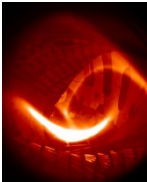
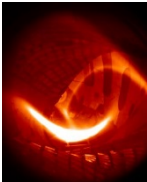
Window

THALES

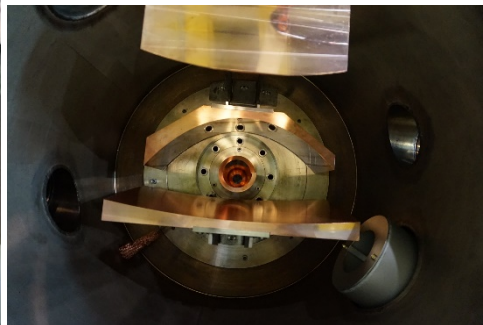
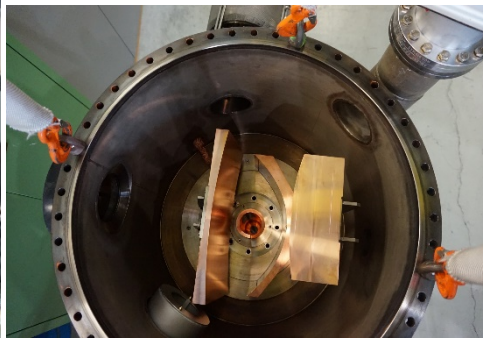
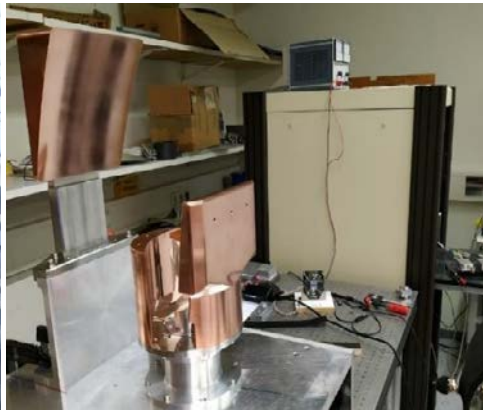


IGVP, Stuttgart

EPFL

- 2015:  Start of W7-X operation with a fully operational ECRH system
- 2016: IPP installed an additional tube (SN8) based on the successful operation
- 2018:**  **Total delivered power up to 7.7 MW, up to 100 s @ 2 MW**

Project “W7-X HIPOWER”



Goal: Increase of the ECRH Power to **15 – 18 MW** by procuring of new gyrotrons with up to **1.5 MW** output power.

- **„Be in time, keep costs and risks low!“**
Higher output power by using smart „upgrades“, keeping the overall construction and interfaces
- Construction and test of a modular short pulse prototype gyrotron as a basis for the series tube

Status:

Design is finalized, the operation mode is $TE_{28,10}$

The short pulse prototype tube waits for delivery of the MIG by Thales, „old“ SC Magnet is already installed in the test stand

(Risk „Corona-lockdown“)

Delivery of the first cryogen-free 5.7 T magnet is foreseen for 2021

The industrial tube is ordered by Thales, final production will start after test with the short pulse tube

Operation of a W7-X Gyrotron at 175 GHz

- Purpose: provide a microwave source for Collective Thomson Scattering (CTS) experiments.
- Further details: presentation of Laurent Krier (next session)

KIT Gyrotron Development for ITER

EU ITER 170 GHz 1 MW Gyrotron



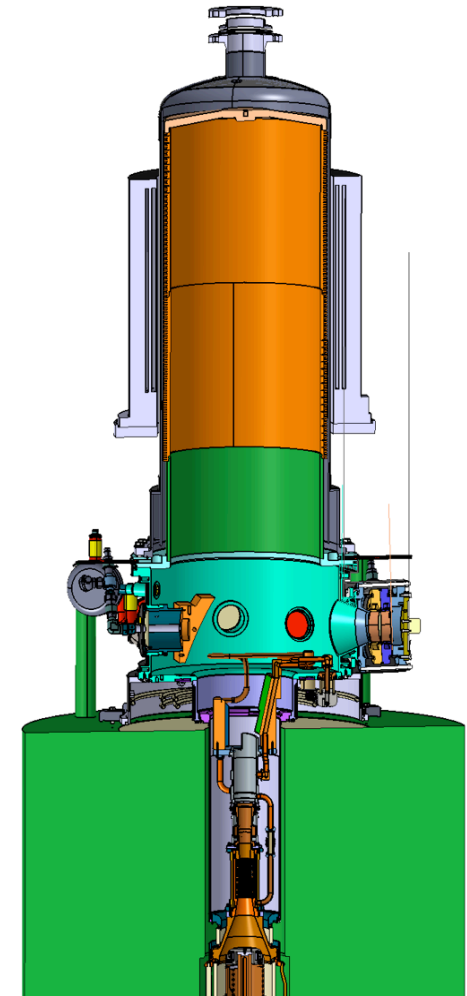
KIT SP prototype

The EU 2-step approach:

Short-pulse (ms) prototype

to validate the physical design

> 1.4 MW (ms)



3D schematics

EU ITER 170 GHz 1 MW Gyrotron



KIT SP prototype

The EU 2-step approach:

Short-pulse (ms) prototype

to validate the physical design

> 1.4 MW (ms)

to verify the ITER requirements

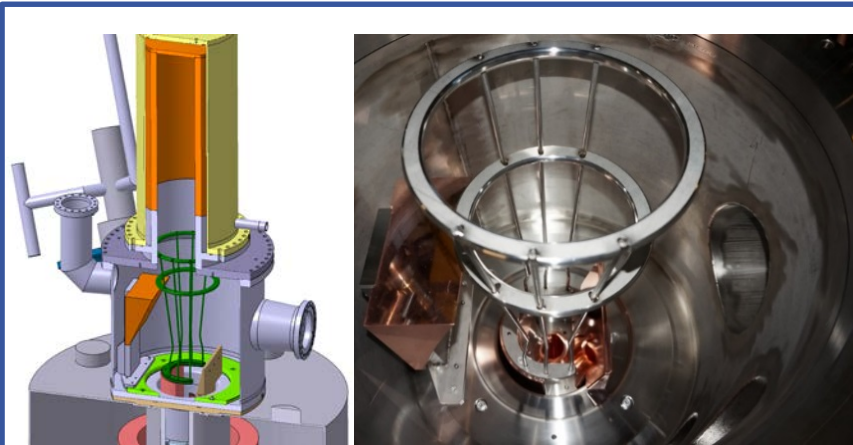
- KIT (< 180 s)
- EPFL-SPC (3600 s)

**Further Details: Presentation by
Alberto Leggieri
(invited talk in next session)**

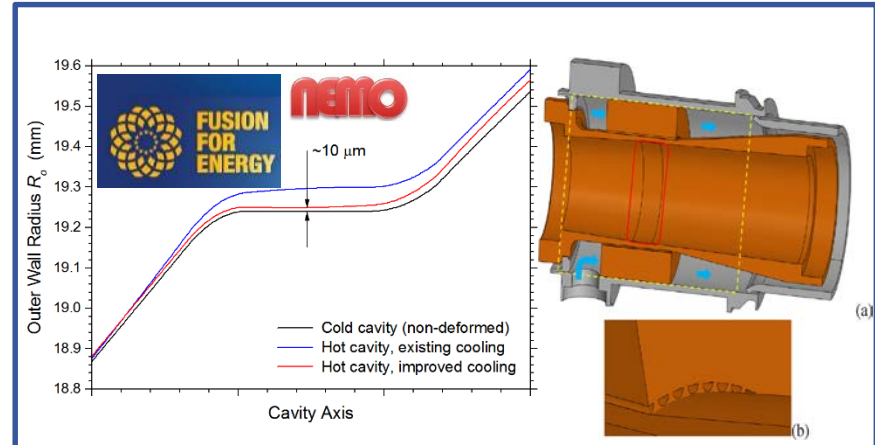


Industrial prototype

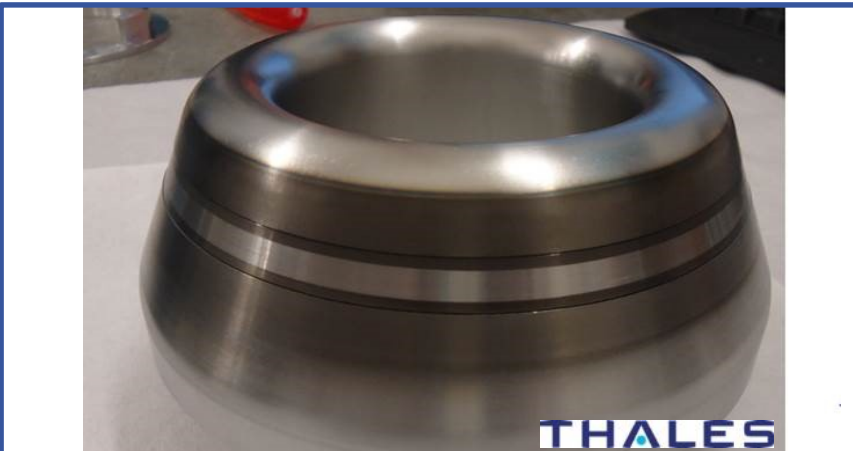
Breakthroughs for Future ITER Gyrotrons



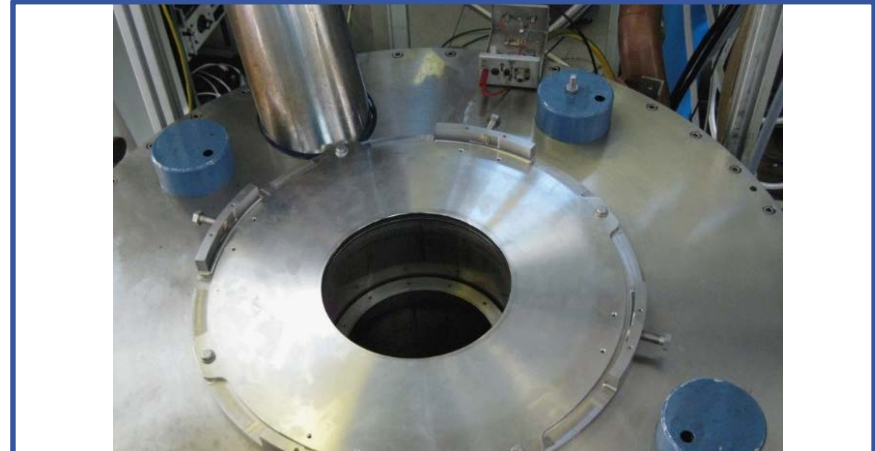
New methods for energy recovery



New and advanced cooling techniques



Advanced emitter technologies



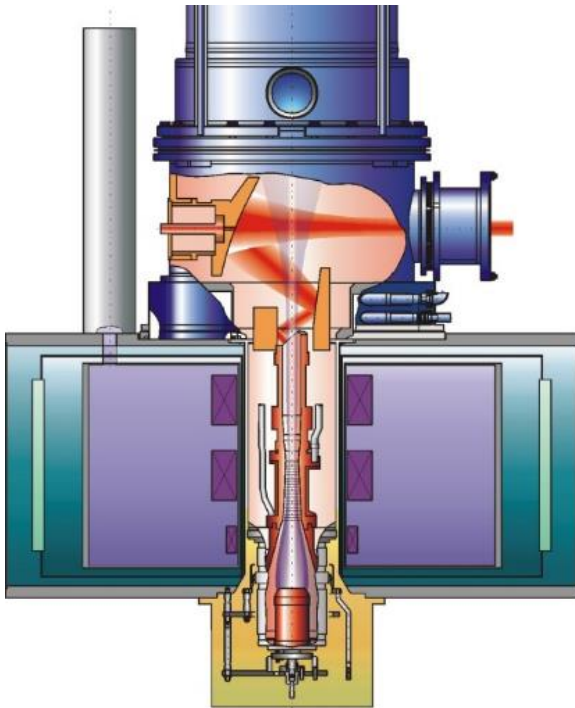
Innovation in alignment procedures

KIT Gyrotron Development for DEMO

Conventional vs. Coaxial Gyrotron Technology

Conventional

- + Simpler design
- + Verified technology

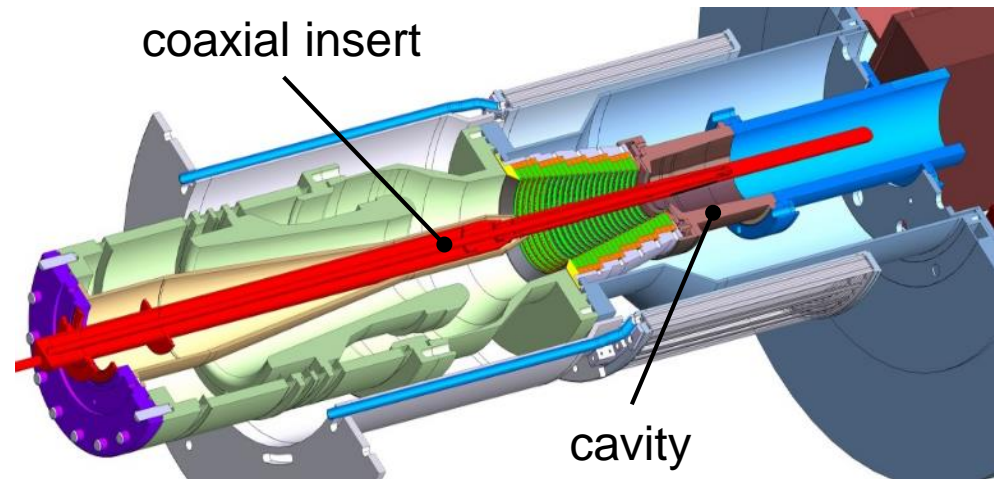


Coaxial

- + Reduced mode competition
→ operation at very high-order mode
- + Reduced voltage depression

➡ **higher output power** ⬅

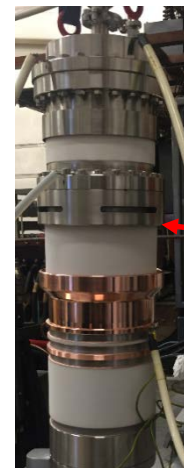
- coaxial insert:
additional risk of misalignment and thermal loading



KIT 2 MW Coaxial-Cavity Long Pulse Development



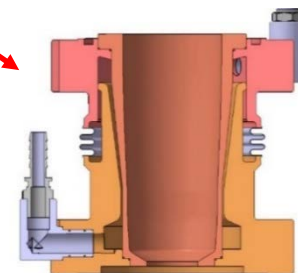
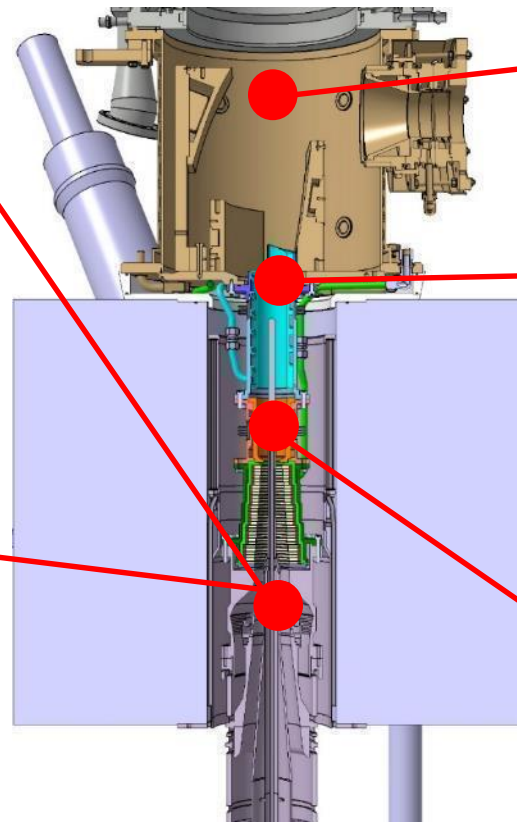
KIT Inverse MIG implementing new cathode configuration



THALES

Coaxial-cavity MIG

using new emitter technology

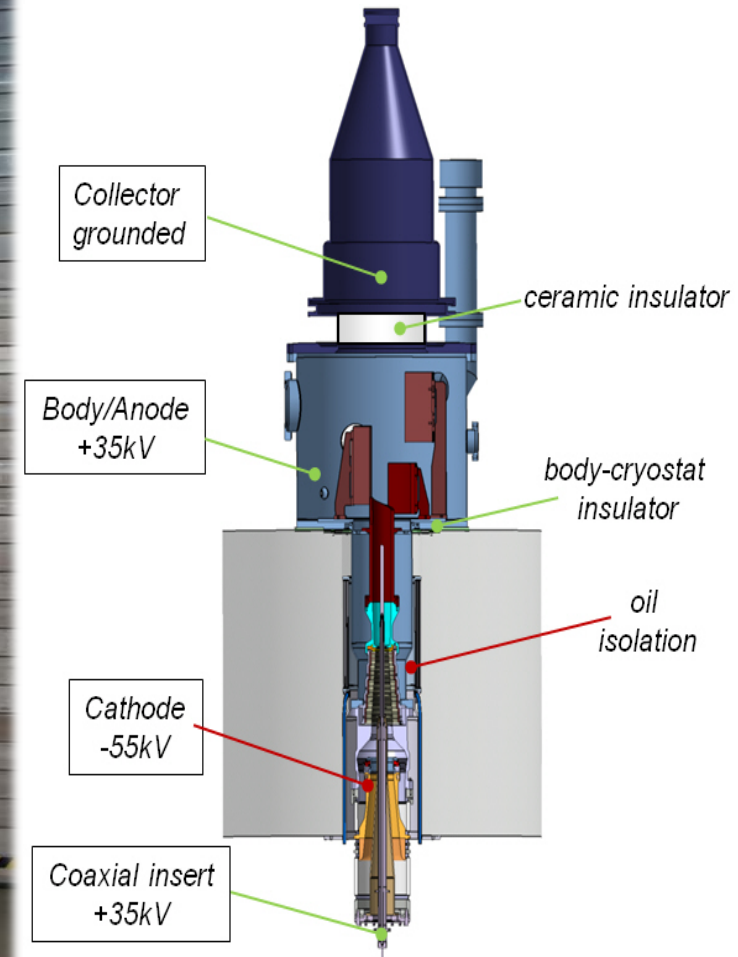


Cavity using advanced cooling structure

2 MW, 170 GHz Coaxial-Cavity Gyrotron

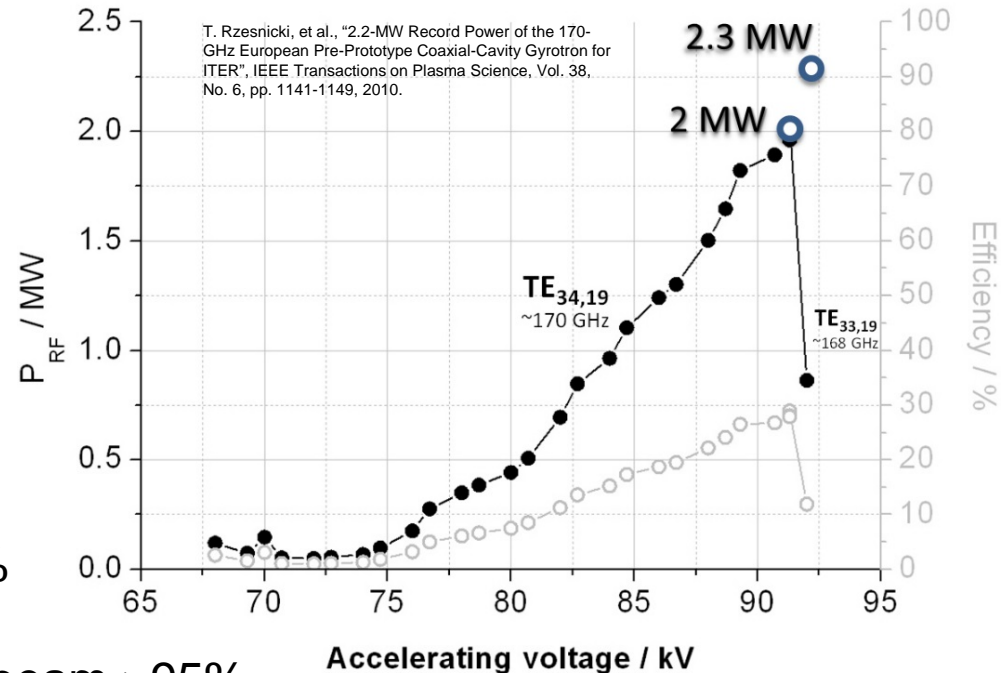
Specifications

Parameter	Value
Operating mode	TE _{34,19}
Output Power	2 MW
Operating Frequency	170 GHz
Nominal Beam Current	75 A
Accelerating Voltage	90 kV
Cavity Magnetic Field	6.87 T
Total Efficiency (SDC)	> 50 %
Gaussian Beam Content	> 95 %



Results of the SP 2 MW Pre-Prototype Tube

- 2.0 MW, 91 kV, 77 A, efficiency ~28.5% (non-depressed) ~1.5ms
(pulse length limited by non-cooled components)
- 2.3 MW, 92 kV, 84.7 A, efficiency 29.5% (non-depressed), pulse length ~0.6ms
- No parasitic oscillations have been observed
- Measured stray radiation level ~4%
- Gaussian mode content of the RF beam >95%
- Results with depressed collector close to the nominal operating parameters:
~1.9 MW, 51kV + 39kV (depression), 76A, efficiency ~47%, ~3ms
- Latest results: longer pulses with new triode gun: ~ 1.7 MW / ~ 47 % at 20 ms
~ 1.3 MW / ~ 45 % at 50 ms



MDC: Increasing Efficiency

- Motivation: A Multi-staged Depressed Collector (MDC) can increase the overall gyrotron efficiency above 60 %.
- Proposed design: MDC based on $E \times B$ drift, using azimuthal E -field by helical electrodes

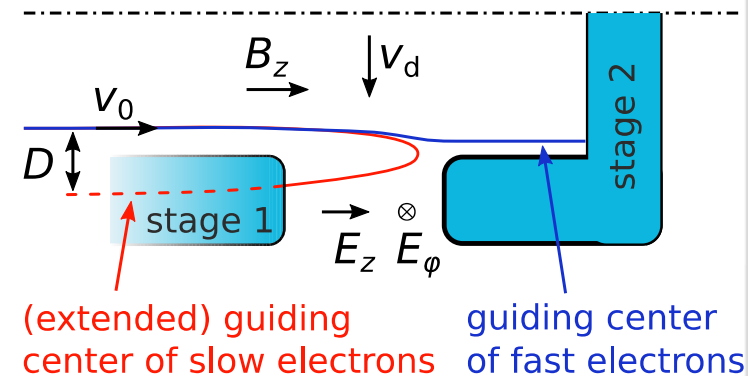
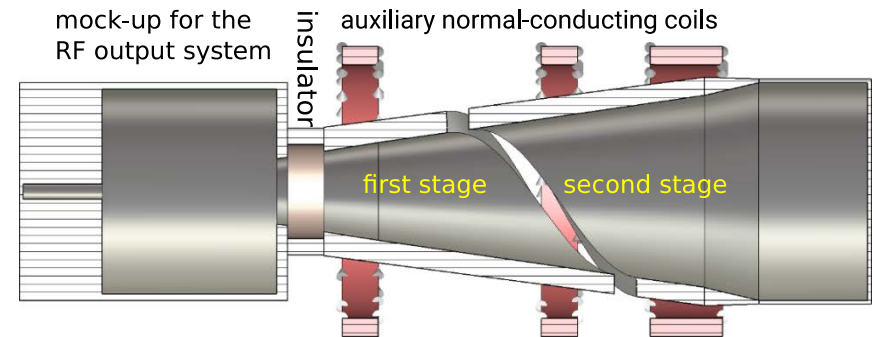
■ Simulation results

- Two stages:

$$\eta_{\text{col}} = 78 \% \Rightarrow \eta_{\text{gyrotron}} \sim 63 \%$$

Extendable to more stages

- Very good handling of secondary electrons.
- Excellent stability against radial stray magnetic fields and electron beam misalignment.



➔ Preparation of proof-of-Principle experiment under progress

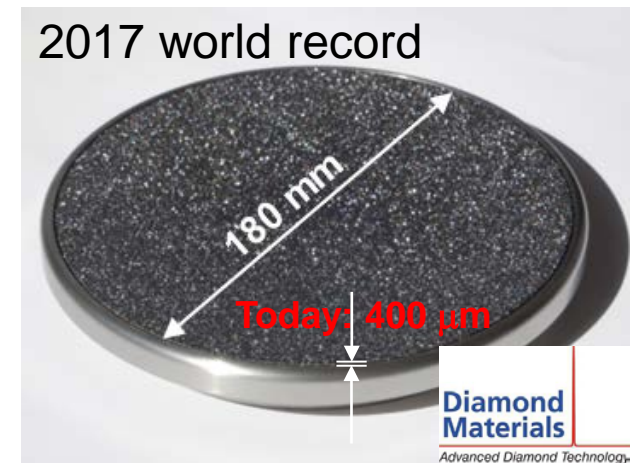
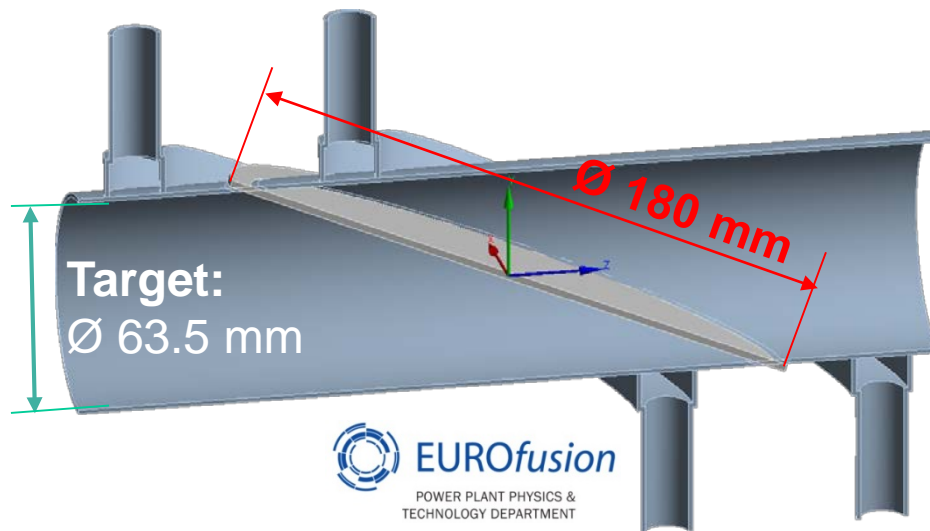
Development of a 170 / 204 GHz Coaxial Cavity Gyrotron

- Motivation: multi-frequency gyrotrons offer enhanced flexibility in terms of plasma control & current drive
- More details: see presentation by Tobias Ruess (same session)

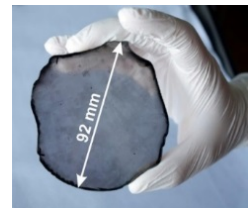
Towards Future High-Power RF Broadband Windows with Lowest Losses (In collaboration with KIT-IAM)

■ Polycrystalline CVD-Diamond Disk Brewster-Angle Windows

→ Key: Manufacturability of very large-size (\varnothing 180 mm, 2 mm) disks



■ Ultra low-loss single-crystal CVD-diamond disks for very high power (>2 MW) and lowest losses (in collaboration with University of Augsburg).



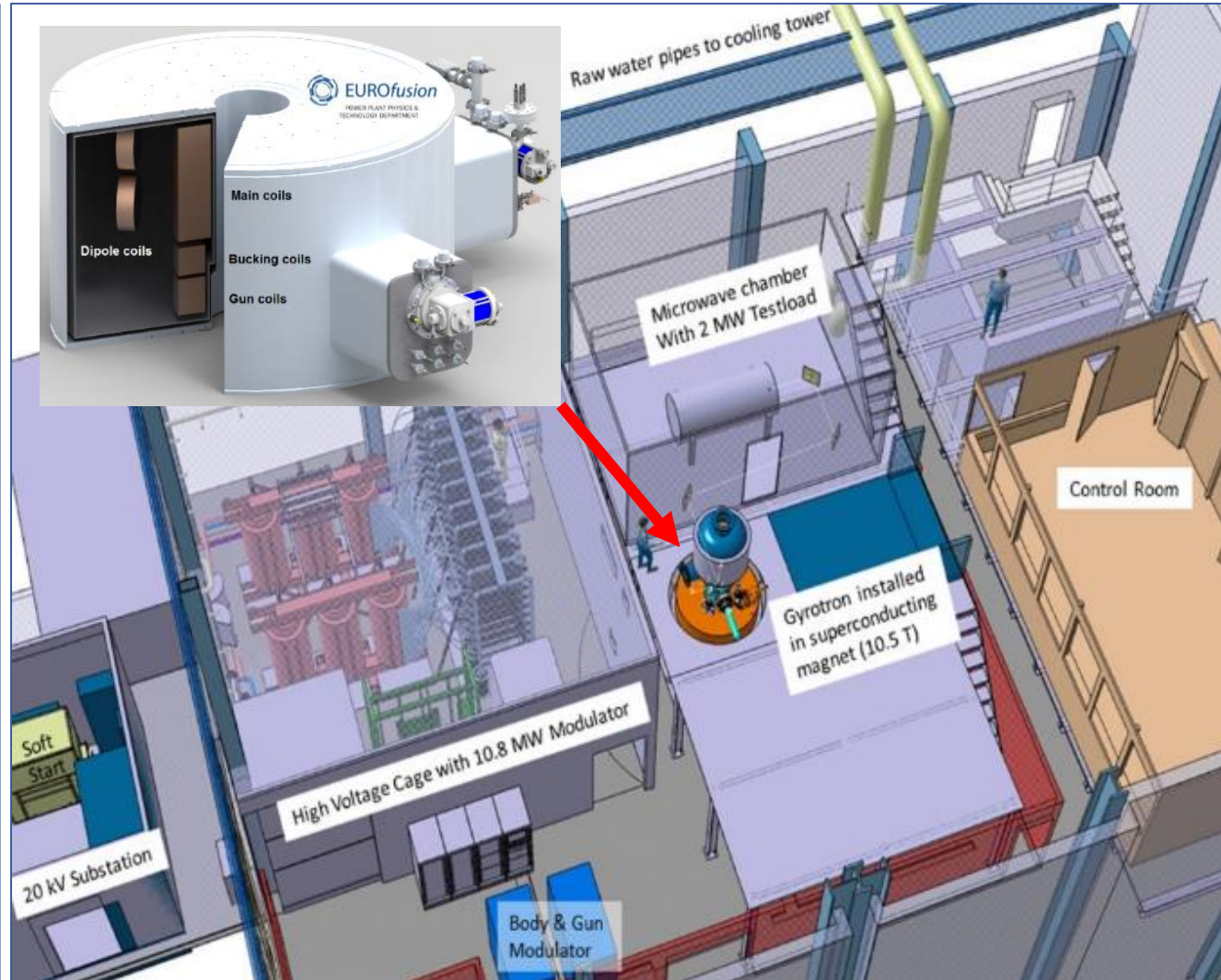
New Gyrotron Test Stand FULGOR (Fusion Long-Pulse Gyrotron Laboratory)

Capabilities:

- 10 MW DC in
- 1x2 MW RF out
2x2 MW (2nd step)
- up to 240 GHz
- MDC operation

Key components:

- 10 MW HV DC PS
→ READY
(Body P.S. will be ordered May, 2020)
- 10.5 T SC magnet
→ @ 3Q'2020



Conclusion & Outlook

- Gyrotron oscillators can generate mm-wave power in the MW region with high efficiency
- With these mm-wave sources available, ECRH is considered today a primary choice for fusion reactors
- The KIT capabilities (design, construction, manufacturing and testing) provide a solid basis for future high power gyrotron development

Main Future Challenges

- Reliability and versatility of the sources must be increased
- Even higher power per unit (at even higher frequency) is desirable and requires developments like the coaxial cavity gyrotron

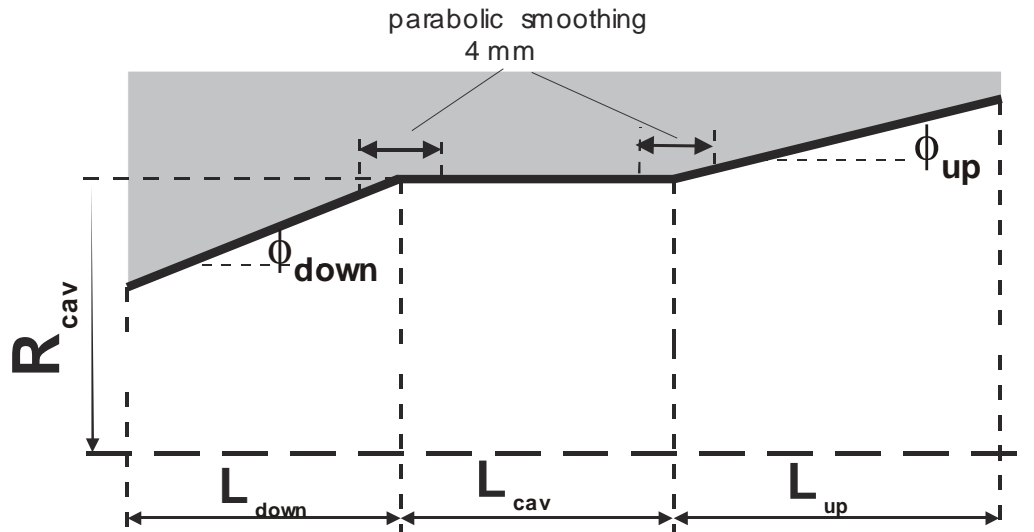
Thank you for your attention!

Acknowledgement

This work has been carried out within the framework of the EUROfusion Consortium and has received funding from the Euratom research and training programme 2014-2018 and 2019-2020 under grant agreement No 633053. The views and opinions expressed herein do not necessarily reflect those of the European Commission. Part of the simulations was performed on the EUROfusion High Performance Computer (Marconi-Fusion).

Backup Slides

Gyrotron Cavity Example



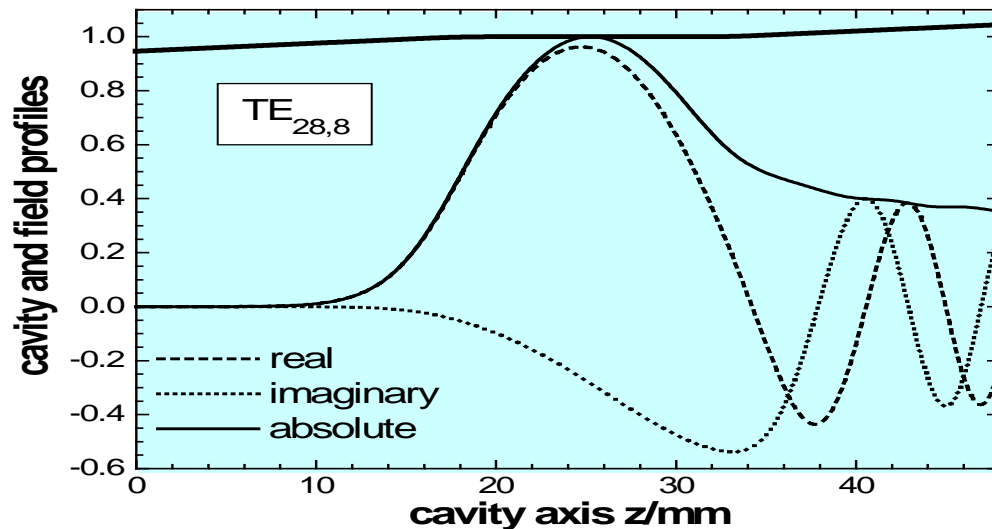
example for 1 MW, 140 GHz
($\lambda_0 = 2.14$ mm) gyrotron:

$$L_{cav} = 14.5 \text{ mm}$$

$$R_{cav} = 20.48 \text{ mm}$$

$$R_{beam} = 10.1 \text{ mm}$$

quality factor = 855 (cold)



Field distribution in the
cavity region