

# 3D Particle-In-Cell Simulation of Surface Flashover in Vacuum Interrupters

Svetlana Gossmann, Thomas Hammer

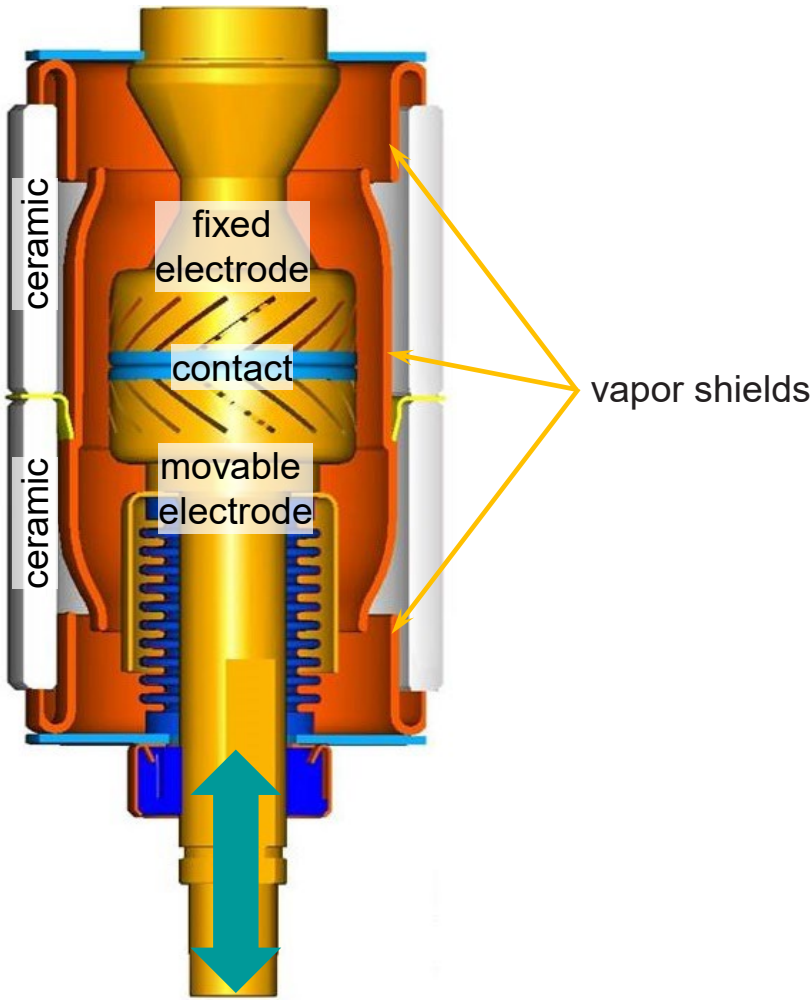
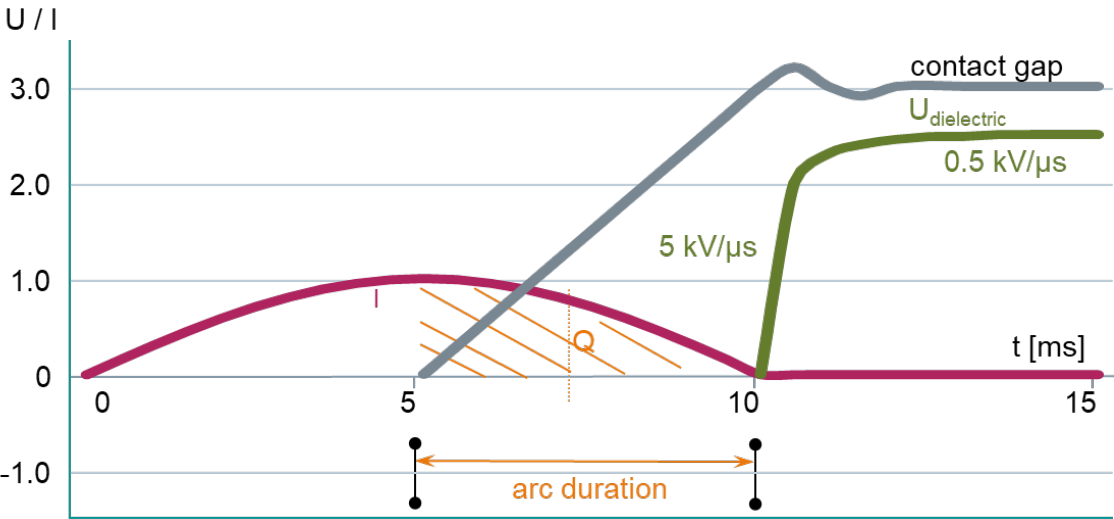
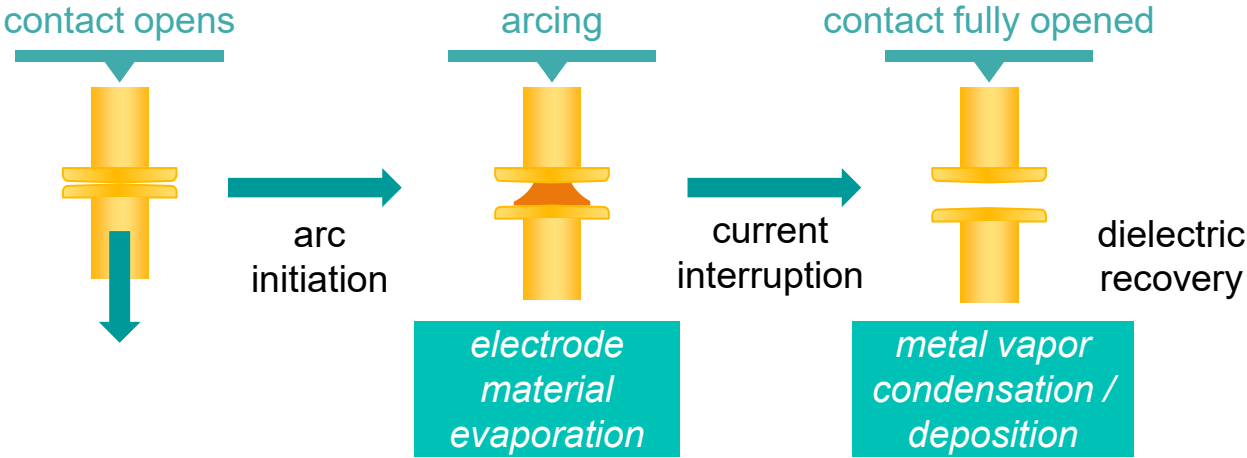
*Siemens AG, Technology, Sustainable Energy & Infrastructure*

Frank Graskowski, Andreas Lawall

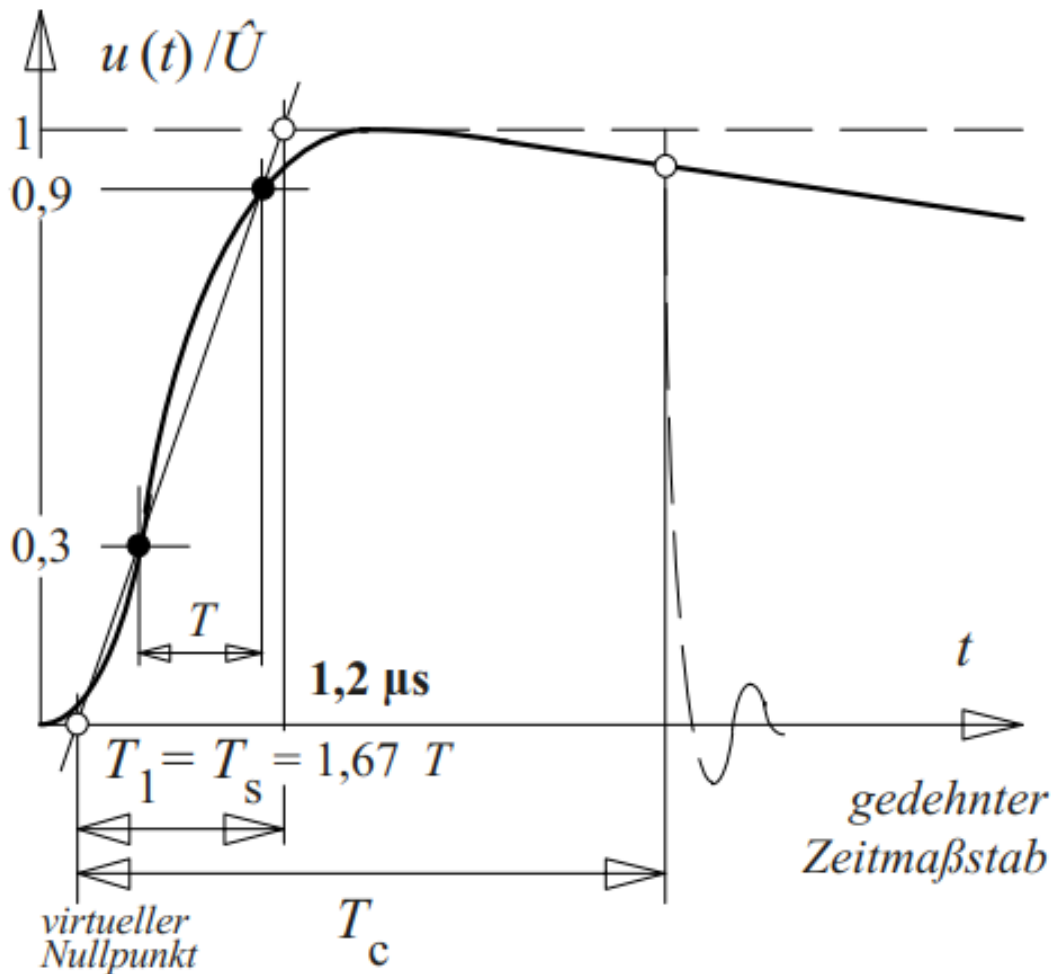
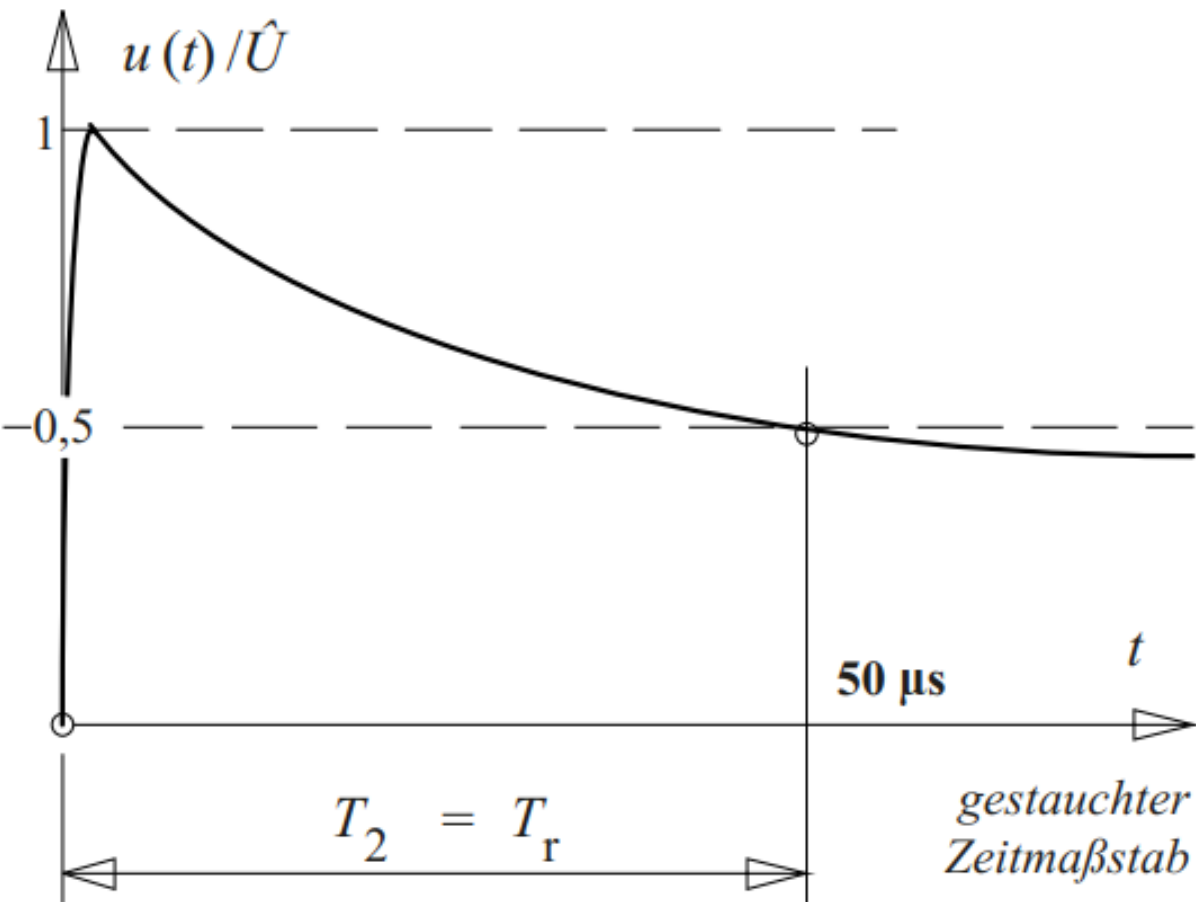
*Siemens AG, Smart Infrastructure*

9<sup>th</sup> ITG International Vacuum Electronics Workshop 2024

# Vacuum Interrupter Design & Operation: Maintain Dielectric Strength



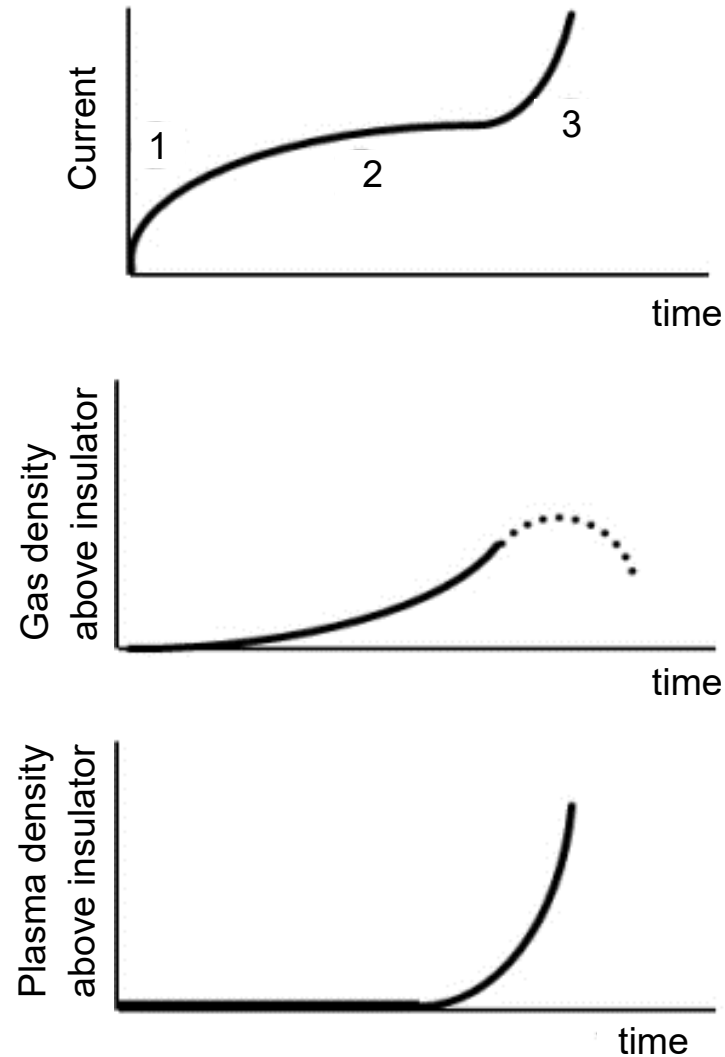
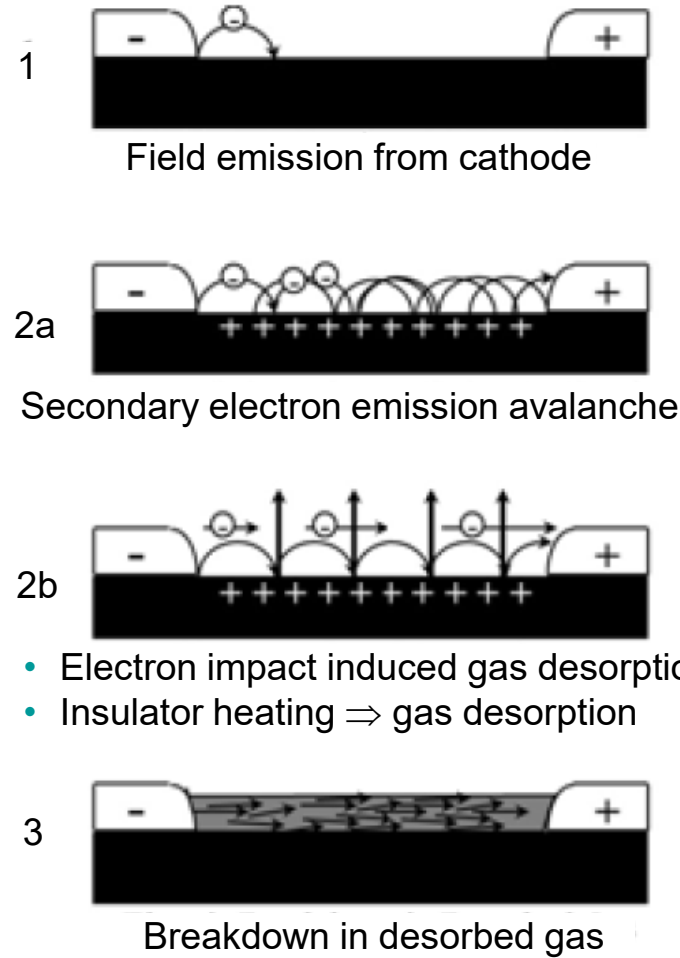
# Waveform of Lightning Impulse Withstand Voltage



Andreas Küchler, Hochspannungstechnik Grundlagen, Technologie, Anwendungen, Springer Vieweg, 2017

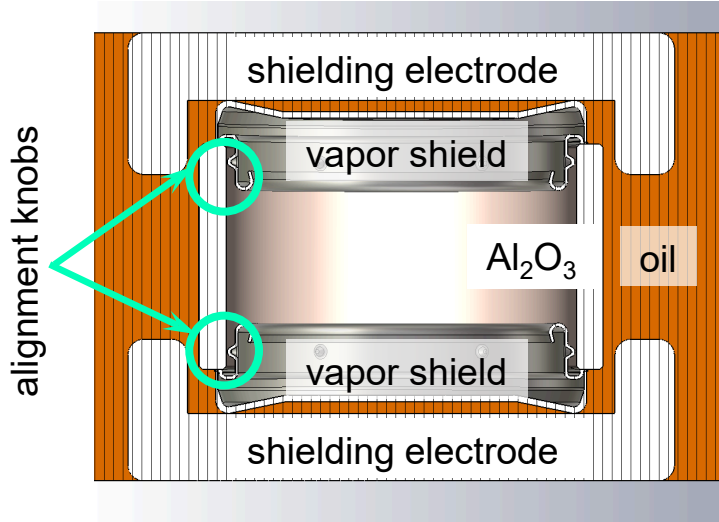
# Dielectric Breakdown in Vacuum Interrupters

- Volume breakdown between contact electrodes (**Explosive Electron Emission**;  $\mu$ -particle induced **Slivkov-Cranberg Clump Mechanism**)
- Volume breakdown between vapor shield and contact electrode (EEE, SCCM)
- Multistep breakdown involving insulator surface flashover



H. Craig Miller: Flashover of Insulators in Vacuum: The Last Twenty Years, IEEE Transactions on Dielectrics and Electrical Insulation Vol. 22, No. 6; December 2015

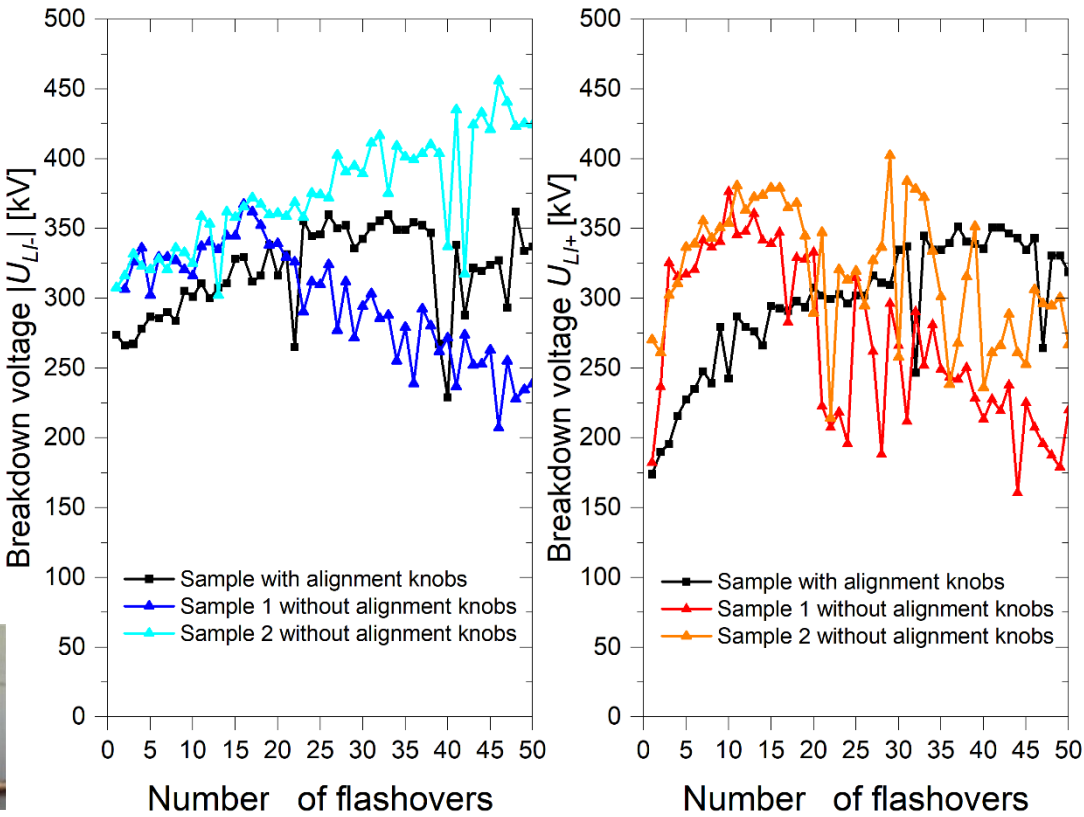
# Experimental Investigation: Influence of Vapor Shield Design and Conditioning on Vacuum Breakdown Voltage



Surface discharge traces on alumina ceramics



Conditioning, lightning impulse LI 1.2  $\mu$ s / 50  $\mu$ s



Torsten Psotta: Konditionierungsverhalten von Hochspannungsvakuumanordnungen bei inhomogener Feldverteilung, Doctoral Thesis, TU Darmstadt, 2017

## Processes Considered in Simulation Model (I)

### Field emission of primary electrons: Fowler-Nordheim equation

$$j_{\phi\varepsilon} = a \cdot (\beta \cdot E)^2 \cdot \exp\left(-\frac{b \cdot \Phi_{el}^{1.5}}{(\beta \cdot E)}\right)$$

Local E-Field  $E(r)$ , field enhancement factor  $\beta$

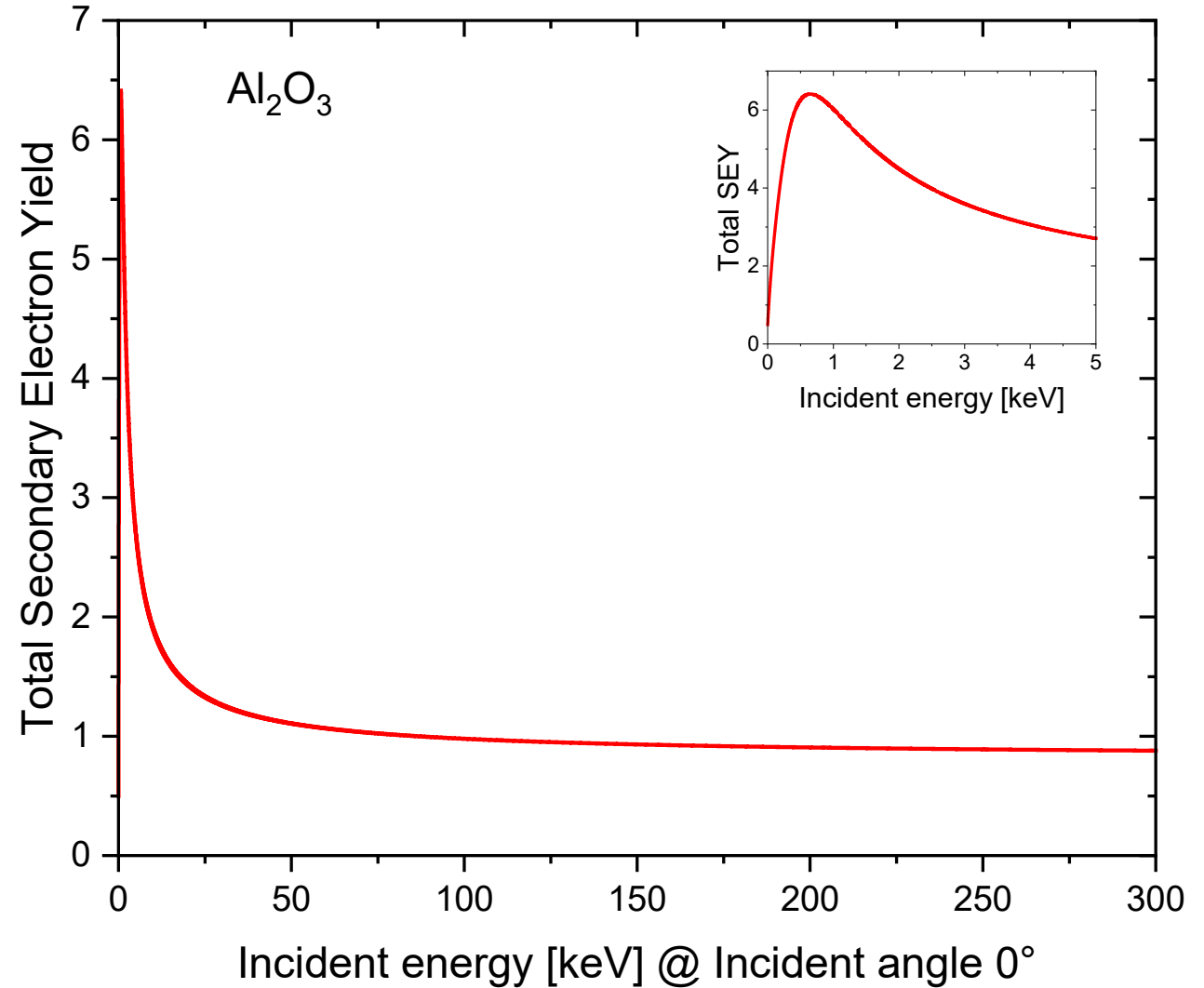
$a = 4.256 \cdot 10^{-7} \cdot \text{A/V}^2$ ,  $b = 2.84 \cdot 10^9 \cdot \text{V/m}$ , electron work function  $\Phi_{el} = 4.6 \text{ (eV)}$

### Electron impact on alumina surface: Generation of **secondary electrons** described by **Furman model**

M. A. Furman, M. T. F. Pivi, "Probabilistic model for the simulation of secondary electron emission," Phys. Rev. Spec. Top. Accel Beams vol. 5 no. 12, p. 82-99, 2002.

### Material parameters

Z. Insepov, V. Ivanov, H. Frisch, "Comparison of candidate secondary electron emission materials," Nucl. Instrum. Methods Phys. Res., Sect. B Vol. 268, p. 3315–3320, 2010.



## Processes Considered in Simulation Model (II): Postprocessing of ES-PIC Results

**Thermal gas desorption:** Heating of the  $\text{Al}_2\text{O}_3$ -insulator described by 1-D heat diffusion equation

$$\rho \cdot c_p \cdot \frac{\partial T(x, t)}{\partial t} - k_{th} \cdot \frac{\partial^2 T(x, t)}{\partial x^2} = p_{el}(x)$$

mass density  $\rho = 3.8 \cdot \text{kg/l}$ , specific heat

$c_p = 880 \cdot \text{J}/(\text{kg K})$ , thermal conductivity

$k_{th} = 25 \cdot \text{W}/(\text{m K})$

**Energy flux density due to electron impact**

$$p_{el}(x) = j_e \cdot \frac{U_0}{d_p}, x < d_p$$

**Thermal desorption rate coefficients** increase with temperature  $T$  following Arrhenius equation

$$k_{des}(T) \sim \exp\left(-\frac{E_a}{R_0 T}\right) / \sqrt{R_0 T}$$

**Electron impact induced desorption** of  $\text{H}_2$  molecules: Molecular flux density

$$j_{des}(t) = \sigma \cdot n_{ads0} \cdot j_e / e_0 \cdot \exp(-\sigma \cdot j_e / e_0 \cdot t)$$

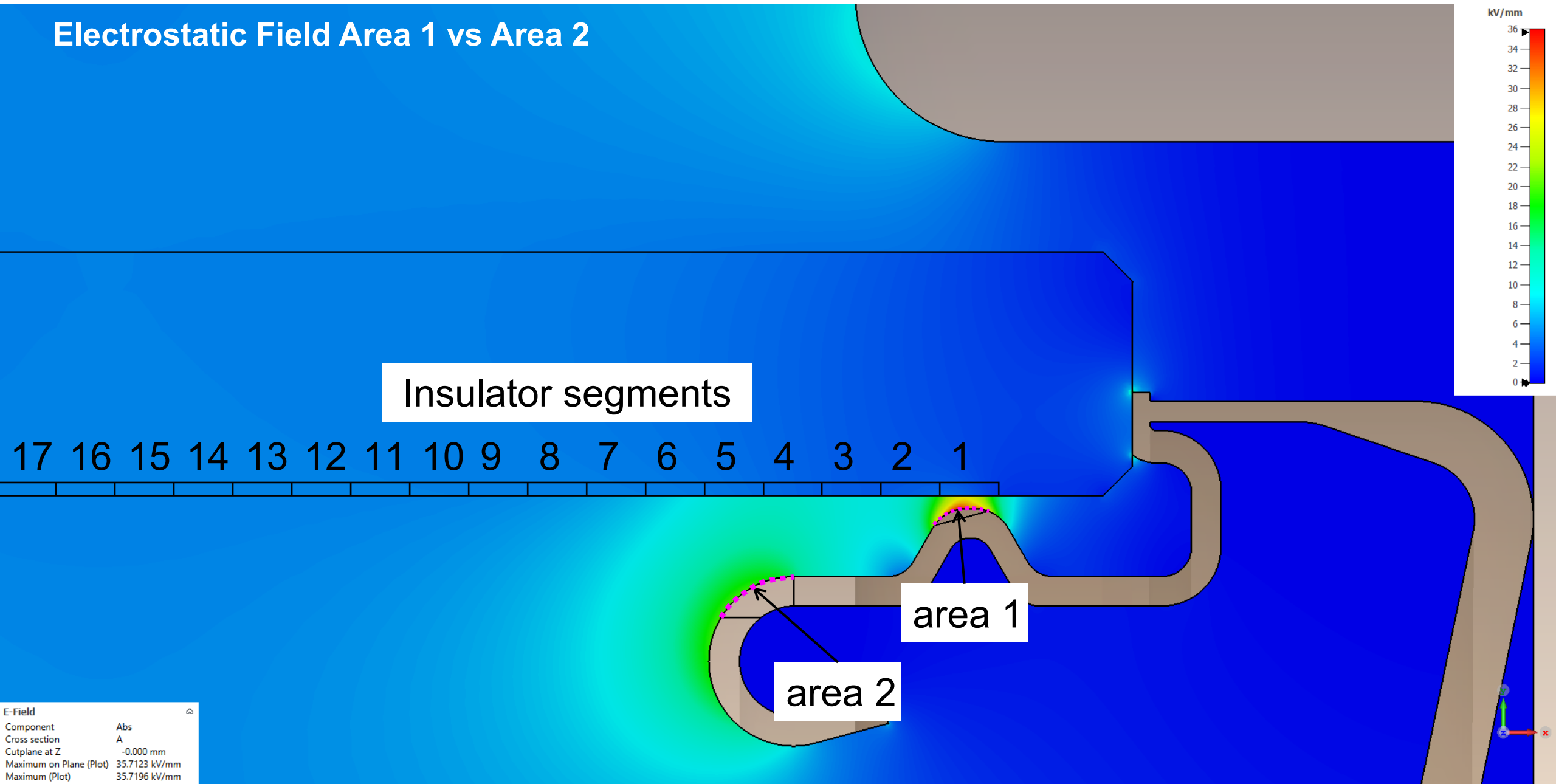
**Electron impact desorption cross section** for  $\text{H}_2$ -desorption from  $\text{Al}_2\text{O}_3$

$$\sigma = 4 \cdot 10^{-22} \cdot \text{m}^2$$

[12] V. Velthaus, B. Tietz, C. Trautmann, F. Völklein, M. Bender, “Desorption measurements of accelerator-related materials exposed to different stimuli,” Vacuum Vol. 194, 110608, 2021.

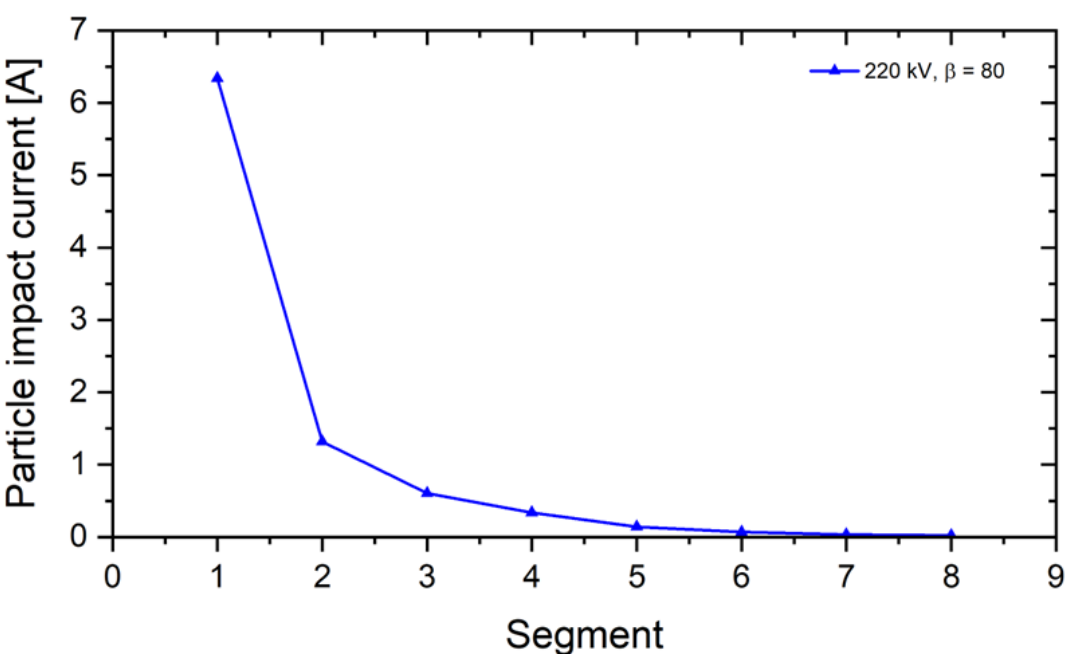
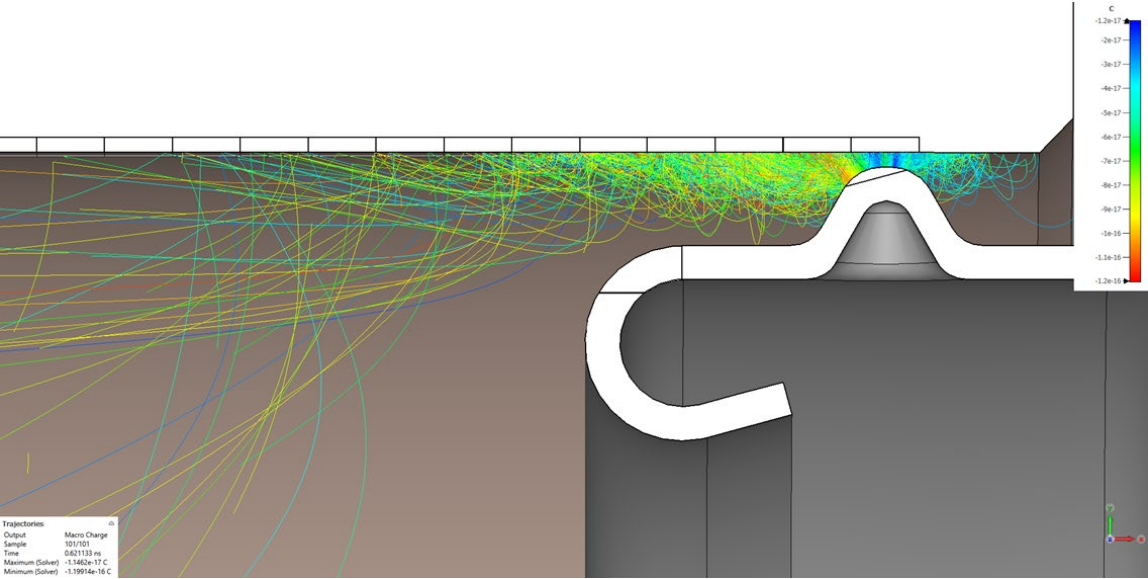
[13] Bai-Peng Song, Guo-Qiang Springer, Guan-Jun Zhang, J. Ikeda, Y. Yamano, “Electrons stimulated gas desorption of some dielectrics in vacuum,” 2016 IEEE International Power Modulator and High Voltage Conference (IPMHVC), p. 147 – 150, 2016.

# Electrostatic Field Area 1 vs Area 2

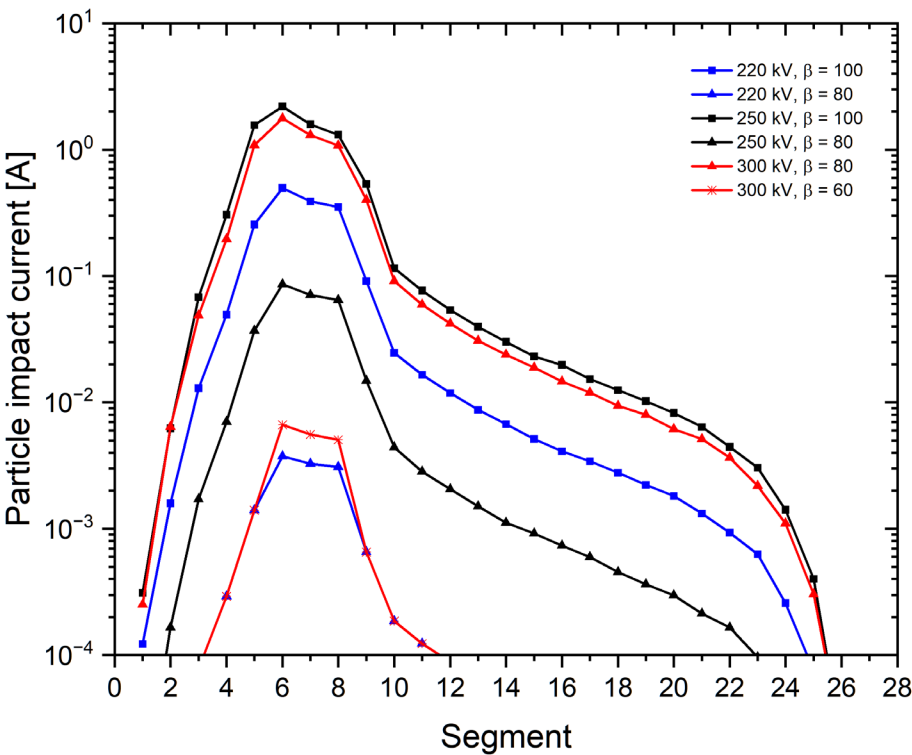
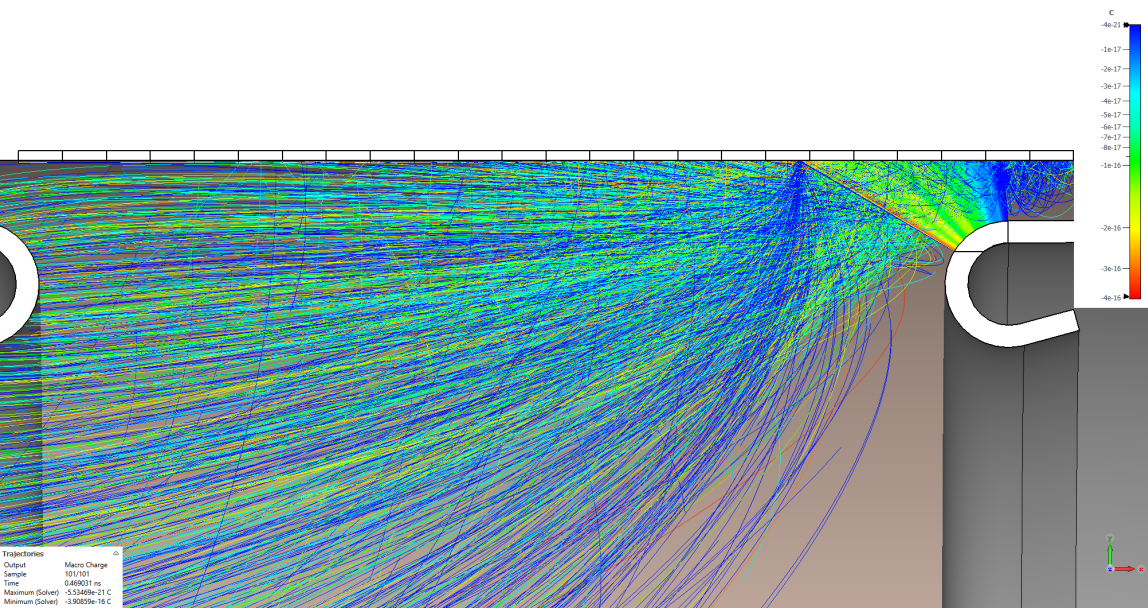




# Electron Emission from Area 1 (Alignment Knob): Primary and Secondary Electron Current

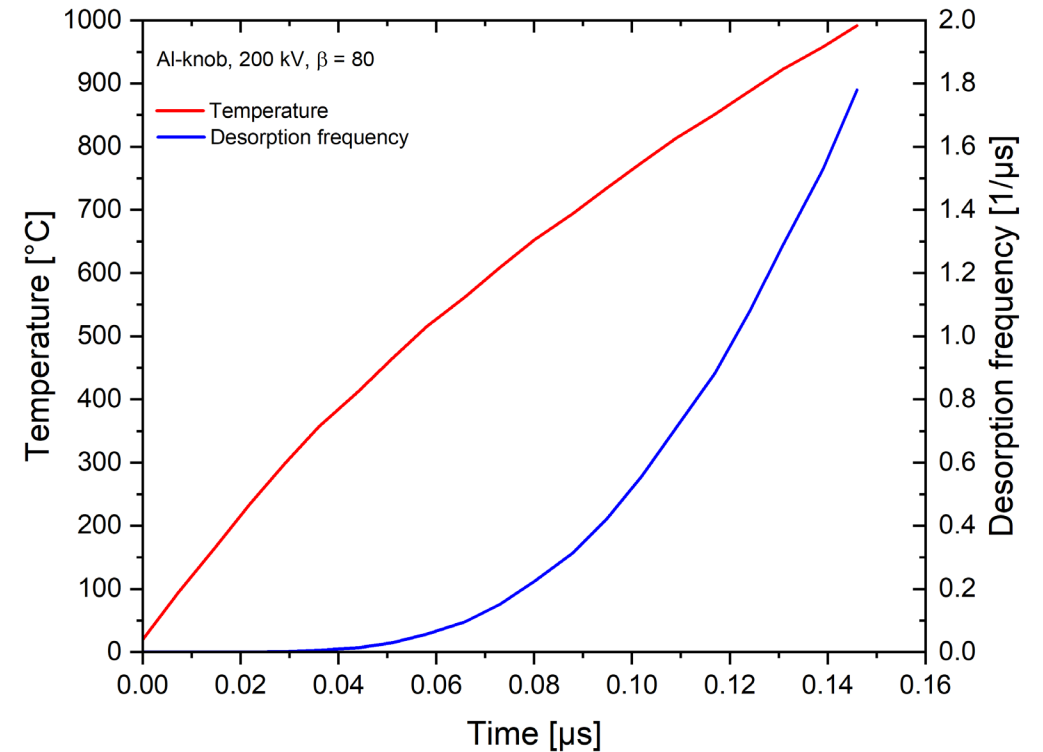
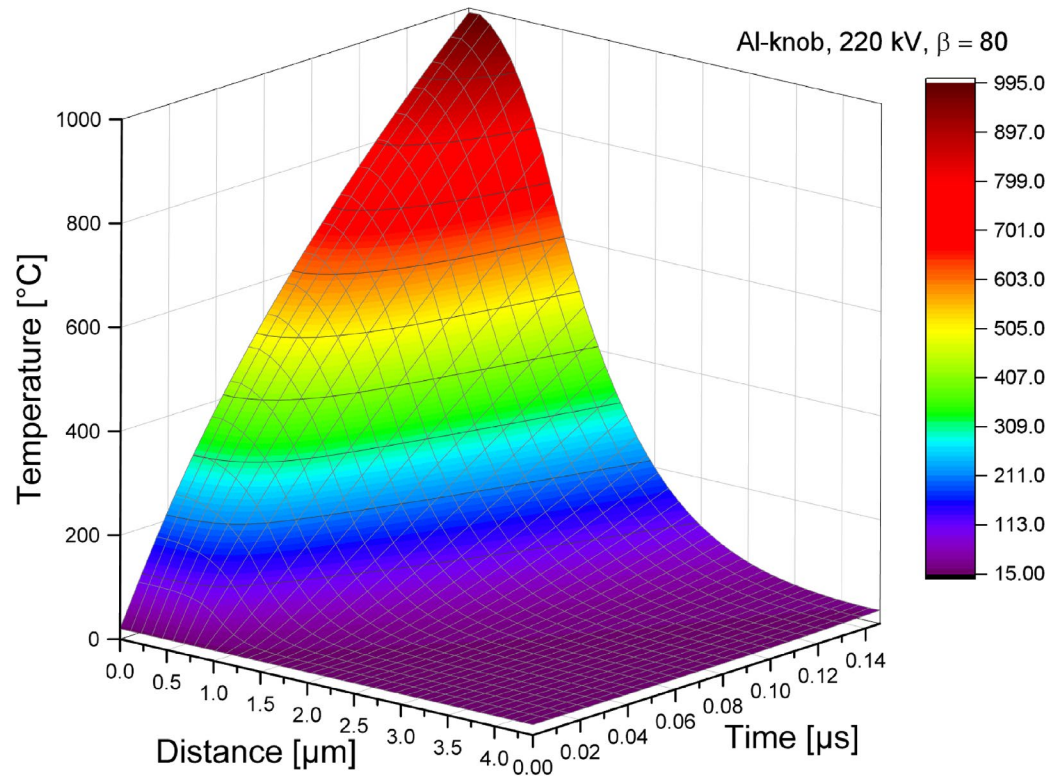


# Electron Emission from Area 2 (Rim of Vapor Shield)



# Insulator Temperature as a Function of Distance to Surface and Time

Segment 1:  $U_0 = 220$  kV,  $\beta = 80$ ,  $j_{av} = 0.13$  A/m<sup>2</sup>,  $\Delta U_p = 10$  kV,  $d_p = 0.88$   $\mu$ m

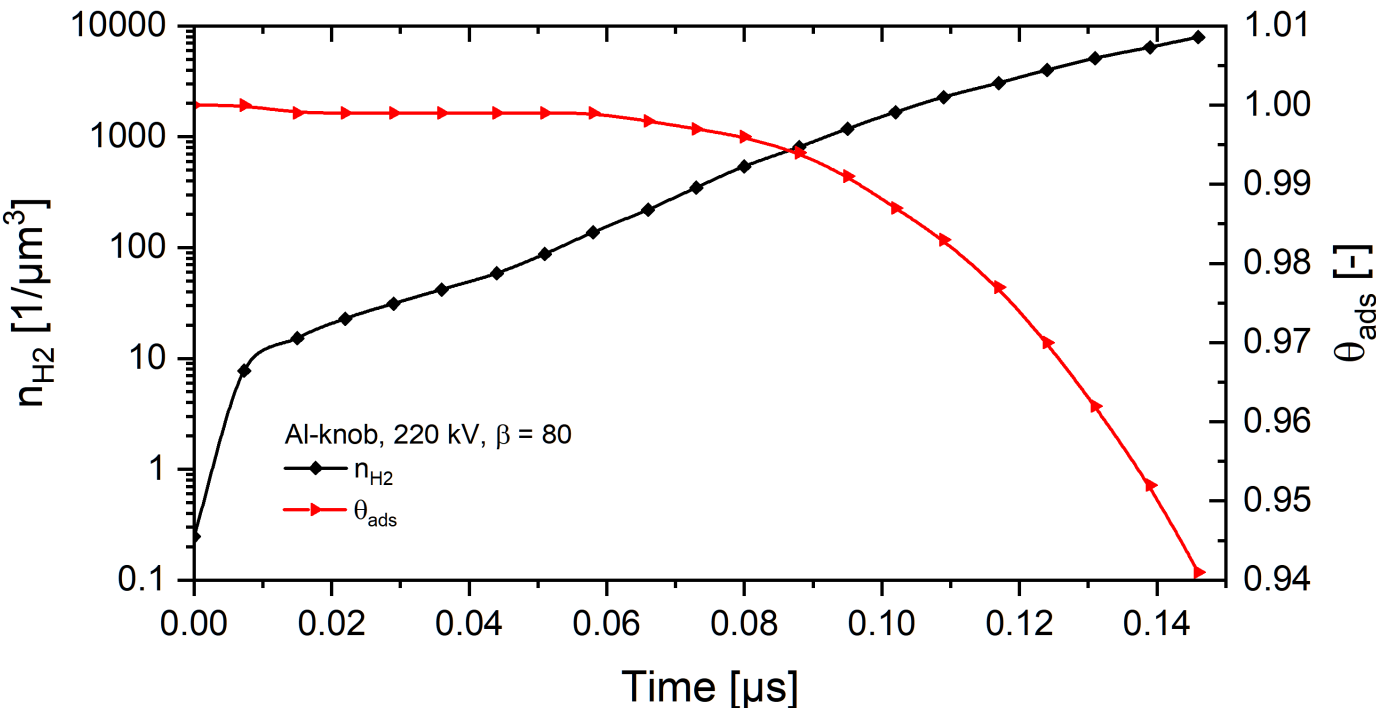


$$\rho \cdot c_p \cdot \frac{\partial T(x, t)}{\partial t} - k_{th} \cdot \frac{\partial^2 T(x, t)}{\partial x^2} = p_{el}(x)$$

$$k_{des}(T) \sim \exp\left(-\frac{E_a}{R_0 T}\right) / \sqrt{R_0 T}$$

# Gas Desorption: H<sub>2</sub> Number Density Above Insulator & Surface Coverage

Segment 1:  $U_0 = 220 \text{ kV}$ ,  $\beta = 80$ ,  $j_{av} = 0.13 \text{ A/m}^2$ ,  $\Delta U_p = 10 \text{ kV}$ ,  $d_p = 0.88 \text{ }\mu\text{m}$



Thickness of gas layer:  $50 \text{ }\mu\text{m}$   
Initial gas density:  $0.247 \cdot 10^{18} \text{ m}^{-3}$   
Initial surface coverage:  $6.775 \cdot 10^{18} \text{ m}^{-2}$

Vorgabe

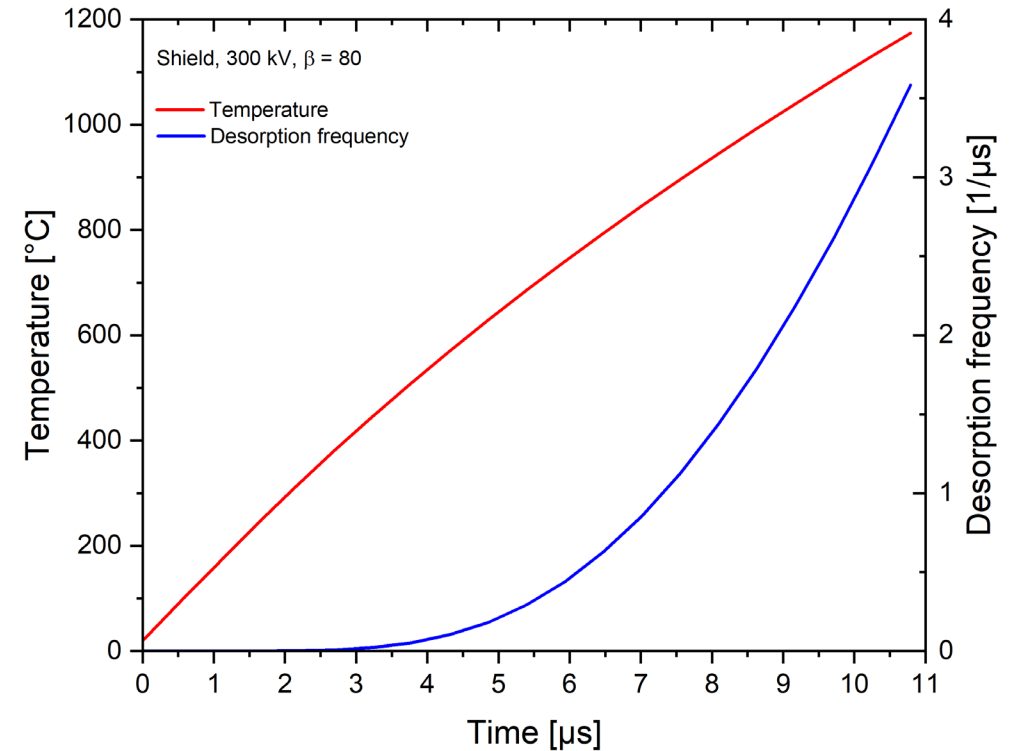
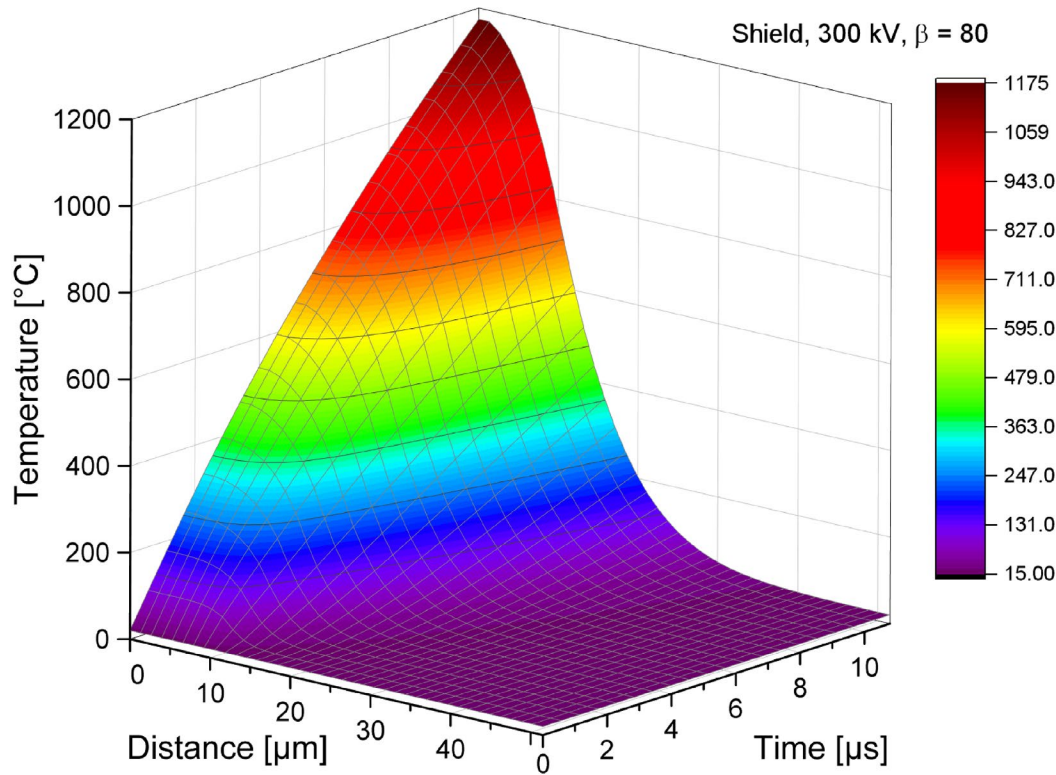
$$\frac{d}{dz} n_{H2}(z) = \frac{1}{L_{char}} \left[ (k_{des}(z) + \sigma_{H2} \cdot j_{ak}) \cdot n_{ads}(z) - k_{ads}(z) \cdot n_{H2}(z) \cdot \left( 1 - \frac{n_{ads}(z)}{S_0} \right) \right] - \sigma_{H2} \cdot n_{H2}(z) \cdot j_{ak}$$
$$\frac{d}{dz} n_{ads}(z) = k_{ads}(z) \cdot n_{H2}(z) \cdot \left( 1 - \frac{n_{ads}(z)}{S_0} \right) - (k_{des}(z) + \sigma_{H2} \cdot j_{ak}) \cdot n_{ads}(z)$$
$$\frac{d}{dz} n_i(z) = \sigma_{iH2} \cdot n_{H2}(z) \cdot j_{ak}$$

$n_{H2}(0) = n_{0H2}$        $n_{ads}(0) = n_{0ads}$        $n_i(0) = 0$

$$\begin{pmatrix} n_{H2ti} \\ n_{adsti} \\ n_i \end{pmatrix} := \text{Gdglösen} \left[ \begin{pmatrix} n_{H2} \\ n_{ads} \\ n_i \end{pmatrix}, z, T_0, 2000 \right]$$

# Insulator Temperature as a Function of Distance to Surface and Time

Segment 6:  $U_0 = 300 \text{ kV}$ ,  $\beta = 80$ ,  $j_{av} = 0.12 \text{ A/m}^2$ ,  $\Delta U_p = 41 \text{ kV}$ ,  $d_p = 10 \text{ }\mu\text{m}$



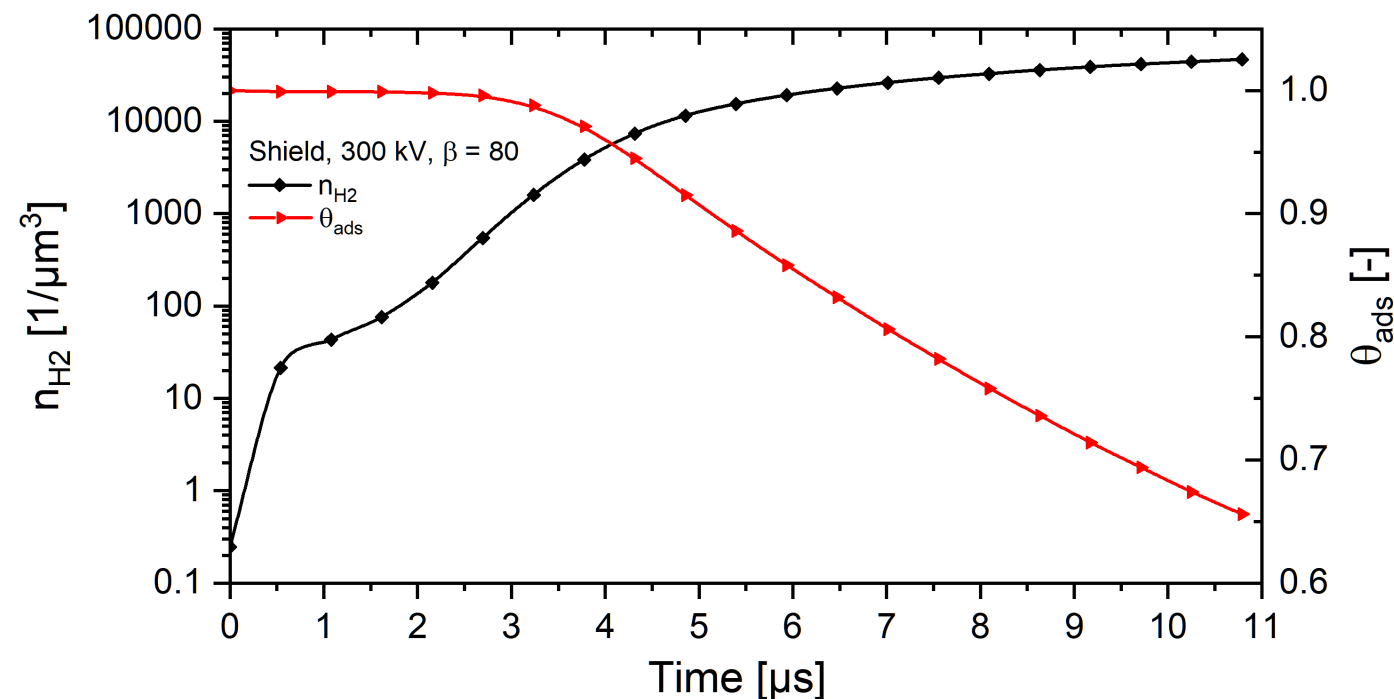
$$\rho \cdot c_p \cdot \frac{\partial T(x, t)}{\partial t} - k_{th} \cdot \frac{\partial^2 T(x, t)}{\partial x^2} = p_{el}(x)$$

$$k_{des}(T) \sim \exp\left(-\frac{E_a}{R_0 T}\right) / \sqrt{R_0 T}$$



# Gas Desorption: H<sub>2</sub> Number Density Above Insulator & Surface Coverage

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Thickness of gas layer: 50 μm  
Initial gas density:  $0.247 \cdot 10^{18} \text{ m}^{-3}$   
Initial surface coverage:  $6.775 \cdot 10^{18} \text{ m}^{-2}$

Vorgabe

$$\frac{d}{dz} n_{H2}(z) = \frac{1}{L_{char}} \left[ (k_{des}(z) + \sigma_{H2} \cdot j_{ak}) \cdot n_{ads}(z) - k_{ads}(z) \cdot n_{H2}(z) \cdot \left( 1 - \frac{n_{ads}(z)}{S_0} \right) \right] - \sigma_{iH2} \cdot n_{H2}(z) \cdot j_{ak}$$
$$\frac{d}{dz} n_{ads}(z) = k_{ads}(z) \cdot n_{H2}(z) \cdot \left( 1 - \frac{n_{ads}(z)}{S_0} \right) - (k_{des}(z) + \sigma_{H2} \cdot j_{ak}) \cdot n_{ads}(z)$$
$$\frac{d}{dz} n_i(z) = \sigma_{iH2} \cdot n_{H2}(z) \cdot j_{ak}$$

$n_{H2}(0) = n_{0H2}$        $n_{ads}(0) = n_{0ads}$        $n_i(0) = 0$

$$\begin{pmatrix} n_{H2ti} \\ n_{adsti} \\ n_i \end{pmatrix} := \text{Gdglösen} \left[ \begin{pmatrix} n_{H2} \\ n_{ads} \\ n_i \end{pmatrix}, z, T_0, 2000 \right]$$

## Summary & Conclusions

- Initiation of insulator surface flashover in a VI test sample containing vapor shields has been investigated using ES-PIC and Particle Tracking Solver of CST Studio Suite 2023 (3D space charge limited field emission of primary electrons, secondary electron emission from insulator surface)
- Field emission current has beam-like character imaging the emission spots onto the insulator surface
- According to the Furman model there is scattered emission of secondary electrons carrying a substantial fraction of the energy provided by electron impact from the insulator surface.
- Since the E-field at the insulator surface is low, the secondary electron avalanche process suggested in literature here does not cause the vacuum breakdown.
- Post processing (1D): Electron impact induced gas desorption (EID), insulator heating, and thermal gas desorption
- Analysis of EIS using a kinetic description: EID rate by far too low to explain gas discharge breakdown
- Thermal desorption of gases chemisorbed at the insulator: Well explained by electron impact induced heating
- In conclusion, **electron impact induced heating** of the insulator essential for breakdown process in this VI test sample
- Vacuum breakdown simulation therefore should comprise electron impact induced heating of solids, gas desorption, gas dispersion under vacuum conditions, electron collision ionization of the gas, and ion transport.
- Further, insulator charging and the influence of temperature on secondary electron emission deserve investigation.

# Thank you for your attention!

## Contact

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